

Standard PID temperature controller

NEW

■ Features

- Super high-speed sampling cycle (10 times faster compared to existing models)
: 50ms sampling cycle and $\pm 0.3\%$ display-accuracy.
- Improved visibility with wide display part and high luminance LED
- High performance controlling with heating/cooling control and automatic/manual control modes
- Communication function supported
: RS485 (Modbus RTU type)
- PC parameter setting via USB cable and RS485 communication (Modbus RTU)
: DAQMaster – PC loader program supported
: Dedicated USB cable – sold separately (SCM-US)
- SSR output/Current output selectable
- SSRP output (standard/phase/cycle/control selectable)
- Heater burn-out alarm (C.T input) (except TK4SP)
- Multi SV setting function (Max. 4) – selectable via digital input terminals
- Mounting space saving with compact design
: downsized by approx. 38% (60mm) in depth compared to existing models
- Multi input / Multi range



 Please read "Caution for your safety" in operation manual before using.

■ User manual

- Please refer to TK series user manual for more detailed information and instructions.
- Visit our website (www.autonics.com) to download user manual and PC loader program.
- Function setting, Control method, parameter group and PC loader program explanations available.

■ S/W - PC Loader Program(DAQ Master)

- DAQ Master is a comprehensive device management program for Autonics TK series providing GUI control for easy and convenient management of parameters and multiple device data monitoring.
- Visit our website (www.autonics.com) to download user manual and PC loader program.

< Computer specification for using software >

Item	Recommended specification
Processor	IBM PC compatible computer with Intel Pentium III or above
Operating system	Windows 98/NT/XP/Vista/Windows 7
RAM	Over 256MB
Hard disk	Over 1GB of available space
VGA	Over 1024×768
Others	RS-232 serial port, USB to 232

< DAQ master screen >



Standard PID temperature controller

Ordering information

TK	4	S	-	1	4	R	R	OUT2 Control output (*3)	Standard	N	None *Select in case of standard control(Heating or Cooling)
									Heating, Cooling	R	Relay output
								OUT1 Control output(*2)		C	Current output+SSR drive output
									R		Relay output
								Power supply	S		SSRP output
									C		Current output+SSR drive output
								Option output(*1)	4		100-240VAC 50/60Hz
									SP	1	ALARM1 output
									S	1	ALARM1 output
									M	2	ALARM1+ALARM2 output
									W	R	ALARM1+PV transmission output
									H	T	ALARM1+RS485 Communication output
									L	A	ALARM1+ALARM2+PV transmission output
										B	ALARM1+ALARM2+RS485 Communication output
									SP		DIN W48×H48mm(plug type)(*4)
									S		DIN W48×H48mm(Terminal block type)
									M		DIN W72×H72mm
									W		DIN W96×H48mm
									H		DIN W48×H96mm
									L		DIN W96×H96mm
									4		9999(4 Digit Type)
									TK		Temperature / Process Controller

- (※1) In case of SP series, option control output selection and digital input will be limited due to number of terminals.
 (※2) "S" represents SSRP drive voltage output support model which SSR standard/cycle/phase control are available.
 "C" represents both current and SSR(standard) output support model.
 (※3) Select "R" or "C" type in case of using heating&cooling control. Select "N" type in case of using standard control.
 (※4) 11 Pin Socket (PG-11,PS-11): Sold separately.

Specifications

Series	TK4S	TK4SP	TK4M	TK4W	TK4H	TK4L
Power supply	100-240VAC 50/60Hz					
Allowable voltage range	90 ~ 110% of rated voltage					
Power consumption	Max. 8VA					
Display method	7 Segment(Red), Other display part(Green, Yellow, Red) LED					
Character size	PV(W×H)	7.0×14.0mm	9.5×20.0mm	8.5×17.0mm	7.0×14.6mm	11.0×22.0mm
	SV(W×H)	5.0×10.0mm	7.5×15.0mm	6.0×12.0mm	6.0×12.0mm	7.0×14.0mm
Input type	RTD	JPT 100Ω, DPT 100Ω, DPT 50Ω, CU 100Ω, CU 50Ω, Nikel 120Ω (6types)				
	Thermocouples	K, J, E, T, L, N, U, R, S, B, C, G, PLII(13types)				
	Analog	Voltage: 0~100mV, 0~5V, 1~5V, 0~10V(4types) / Current: 0~20mA, 4~20mA(2types)				
Display accuracy	RTD	(※1) At room temperature(23℃±5℃): (PV ±0.3% or ±1℃, select the bigger one) ±1Digit Out of range of room temperature: (PV ±0.5% or ±2℃, select the bigger one) ±1Digit In case of TK4SP series, ±1℃ will be added.				
	Thermocouples					
	Analog	At room temperature(23℃±5℃): ±0.3% F · S ± 1Digit, Out of range of room temperature: ±0.5% F · S ± 1Digit				
	CT input	±5% F · S ± 1Digit				

- (※1) ◎ At room temperature(23℃±5℃)
 ⇨ TC K, J, T, N, E type, below -100℃ / TC L, U, PLII type: (PV ±0.3% or ±2℃, select the bigger one) ±1Digit
 ⇨ TC C, G type/TC R, S type, below 200℃: (PV ±0.3% or ±3℃, select the bigger one) ±1Digit
 ⇨ TC B type, below 400℃: There is no accuracy standards.
 ◎ Out of range of room temperature
 ⇨ TC R, S, B, C, G: (PV ±0.5% or ±5℃, select the bigger one) ±1Digit
 ⇨ Others: Below -100℃: Within ±5℃
 ◎ In case of TK4SP series, ±1℃ will be added.

(A)
Counter

(B)
Timer

(C)
Temp.
controller

(D)
Power
controller

(E)
Panel
meter

(F)
Tacho/
Speed/
Pulse
meter

(G)
Display
unit

(H)
Sensor
controller

(I)
Switching
power
supply

(J)
Proximity
sensor

(K)
Photo
electric
sensor

(L)
Pressure
sensor

(M)
Rotary
encoder

(N)
Stepping
motor &
Driver &
Controller

(O)
Graphic
panel

(P)
Field
network
device

(Q)
Production
stoppage
models &
replacement

TK Series

■ Specifications

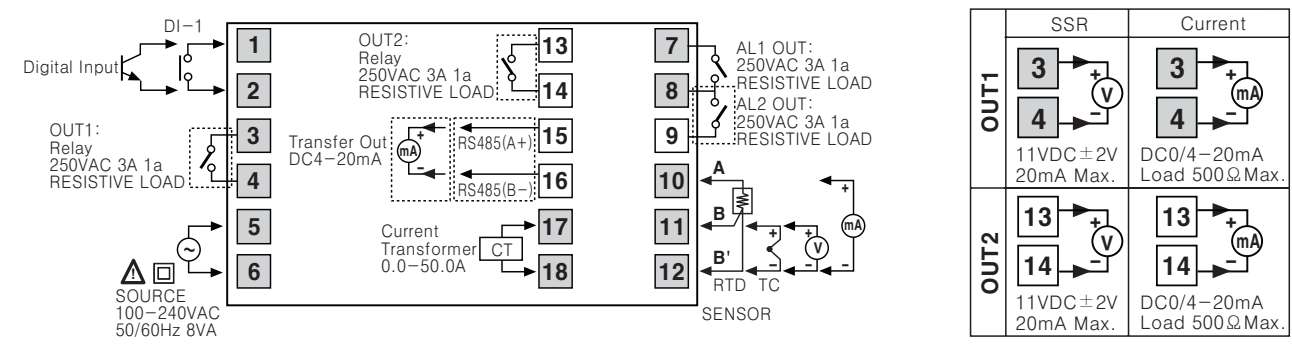
Series		TK4S	TK4SP	TK4M	TK4W	TK4H	TK4L
Control output	Relay	250VAC 3A 1a					
	SSR	11VDC±2V 20mA Max.					
	Current	DC4~20mA or DC0~20mA (Load 500Ω Max.)					
Alarm output	Relay	AL1, AL2 Relay: 250VAC 3A 1a (TK4SP: AL1 only)					
Option output	Transmission	DC4~20mA (Load 500Ω Max., Accuracy: ±0.3% F·S)					
	Communication	RS485 communication output (Modbus RTU)					
Option input	CT	0.0~50.0A (Primary heater current value measuring range) ※CT ratio = 1000:1 (except TK4SP)					
	Digital input	• Contact Input: ON-Max. 2kΩ, OFF-Min. 90kΩ • Non-contact Input: ON-Residual voltage max. 1.0V, OFF-leakage current max. 0.1mA ※ TK4S/M-1EA (due to limited terminals), TK4H/W/L-2EA (except TK4SP)					
Control type	heating, cooling	ON/OFF, P, PI, PD, PID control mode					
	heating&cooling						
Hysteresis		• Thermocouples / RTD: 1 ~ 100℃/°F (0.1 ~ 100.0℃/°F) variable • Analog: 1 ~ 100Digit					
Proportional band(P)		0.1 ~ 999.9℃ (0.1 ~ 999.9%)					
Integral time(I)		0 ~ 9999 sec.					
Derivative time(D)		0 ~ 9999 sec.					
Control period(T)		0.1 ~ 120.0 sec (※Relay output and SSR drive output only)					
Manual reset value		0.0 ~ 100.0%					
Sampling period		50ms					
Dielectric strength		2000VAC 50/60Hz for 1min. (between power source terminal and input terminal)					
Vibration resistance		0.75mm amplitude at frequency of 5 ~ 55Hz (for 1min.) in each X, Y, Z direction for 2 hours					
Relay life cycle	Mechanical	OUT1/2: Over 5,000,000 times, AL1/2: Over 20,000,000 times (TK4H/W/L: Over 5,000,000 times)					
	Electrical	OUT1/2: Over 200,000 times, AL1/2: Over 100,000 times (TK4H/W/L: Over 200,000 times)					
Insulation resistance		Over 100MΩ (500VDC megger)					
Noise resistance		Square shaped noise by noise simulator (pulse width 1μs) ±2kV R-phase, S-phase					
Memory retention		Approx. 10years (When using non-volatile semiconductor memory type)					
Ambient temperature		-10 ~ 50℃ (at non-freezing status)					
Storage temperature		-20 ~ 60℃ (at non-freezing status)					
Ambient humidity		35 ~ 85%RH (at non-dew status)					
Protection		IP65 (Front panel) ※TK4SP: IP50 (Front panel)					
Insulation type		(※2) □					
Unit weight		Approx. 105g	Approx. 85g	Approx. 140g	Approx. 141g	Approx. 141g	Approx. 198g

(※2) "□" represents that this unit is double or reinforced insulated.

■ Connections

※Please check the polarity when connecting temperature sensor or analog input properly.

●TK4S

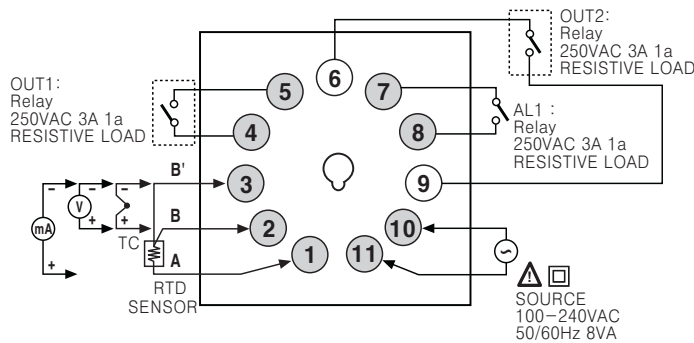


Standard PID temperature controller

■ Connections

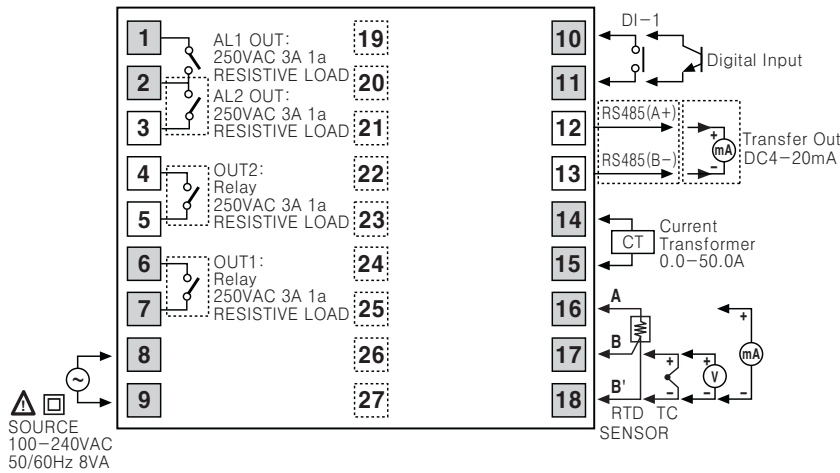
※Please check the polarity when connecting temperature sensor or analog input properly.

●TK4SP



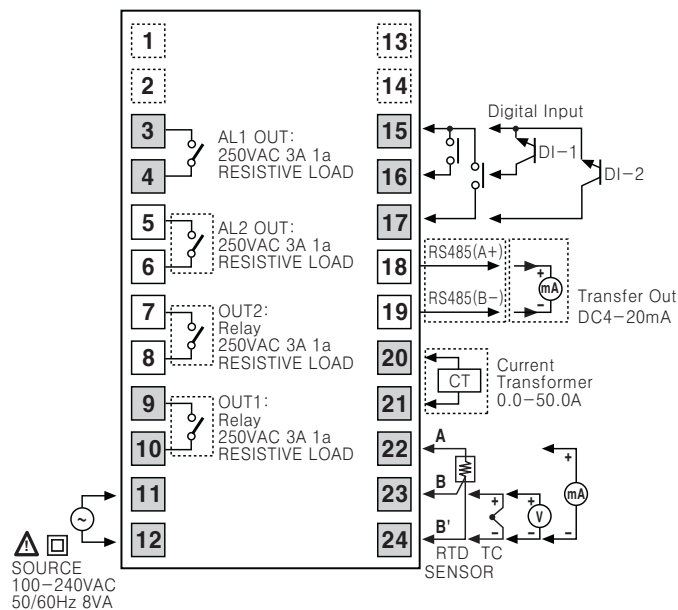
	OUT1		OUT2	
	SSR	Current	SSR	Current
	11VDC ± 2V 20mA Max.	DC0/4-20mA Load 500Ω Max.	11VDC ± 2V 20mA Max.	DC0/4-20mA Load 500Ω Max.

●TK4M



	OUT1		OUT2	
	SSR	Current	SSR	Current
	11VDC ± 2V 20mA Max.	DC0/4-20mA Load 500Ω Max.	11VDC ± 2V 20mA Max.	DC0/4-20mA Load 500Ω Max.

●TK4H / TK4W / TK4L



	OUT1		OUT2	
	SSR	Current	SSR	Current
	11VDC ± 2V 20mA Max.	DC0/4-20mA Load 500Ω Max.	11VDC ± 2V 20mA Max.	DC0/4-20mA Load 500Ω Max.

※Digital input is not electrically insulated from internal circuits, so it should be insulated when connecting other circuits.
(Photocoupler, Relay, Independent switch)

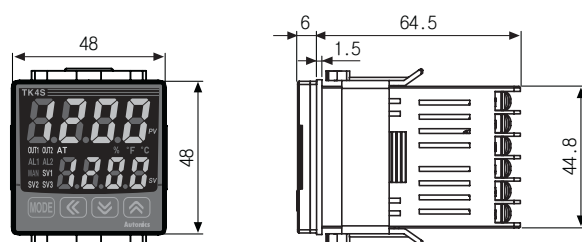
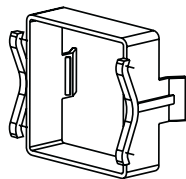
- (A) Counter
- (B) Timer
- (C) Temp. controller
- (D) Power controller
- (E) Panel meter
- (F) Tacho/Speed/Pulse meter
- (G) Display unit
- (H) Sensor controller
- (I) Switching power supply
- (J) Proximity sensor
- (K) Photo electric sensor
- (L) Pressure sensor
- (M) Rotary encoder
- (N) Stepping motor & Driver & Controller
- (O) Graphic panel
- (P) Field network device
- (Q) Production stoppage models & replacement

TK Series

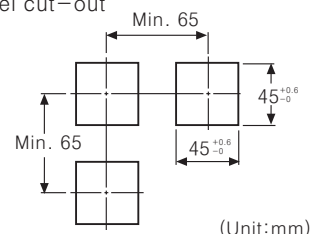
■ Dimensions

●TK4S

●Bracket



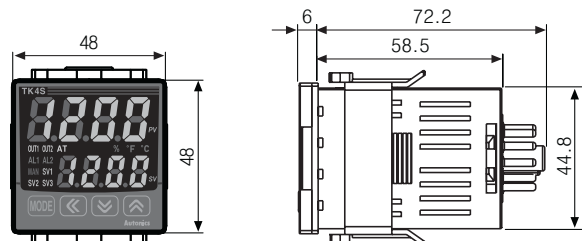
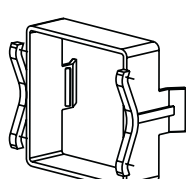
●Panel cut-out



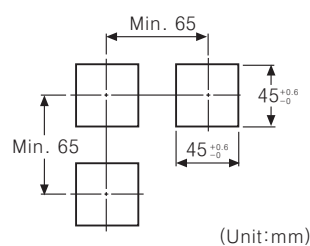
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●TK4SP

●Bracket



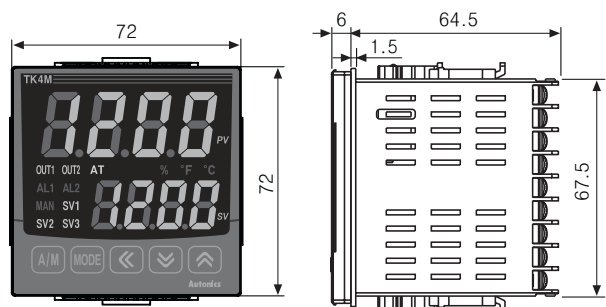
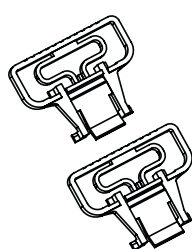
●Panel cut-out



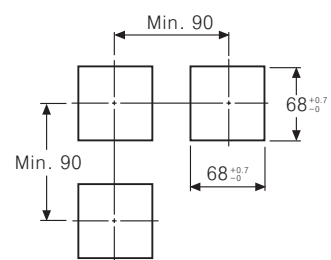
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●TK4M

●Bracket



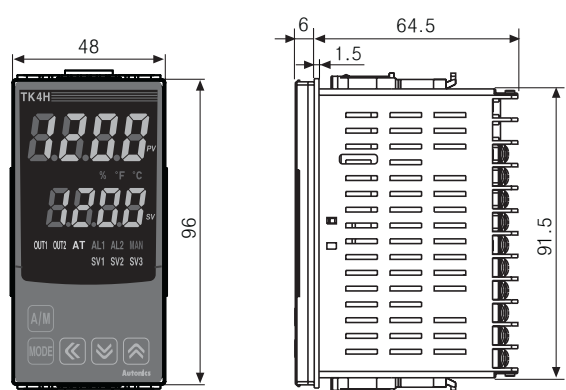
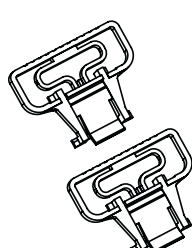
●Panel cut-out



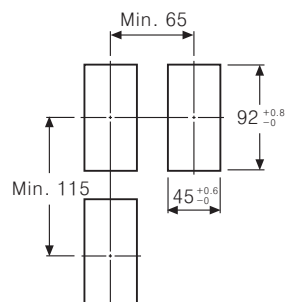
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●TK4H

●Bracket



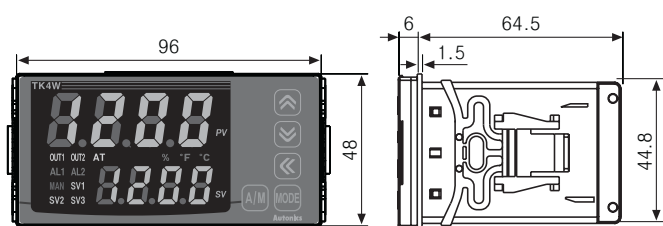
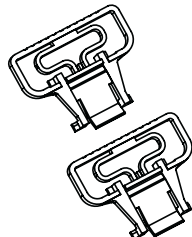
●Panel cut-out



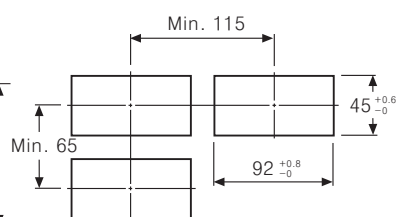
(Unit:mm)

●TK4W

●Bracket



●Panel cut-out

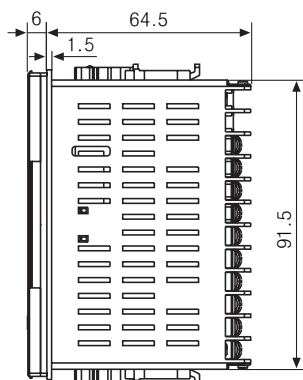
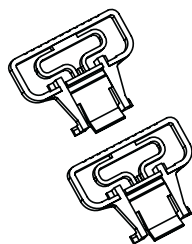


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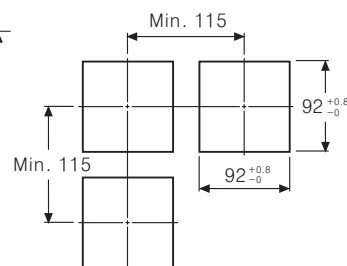
Standard PID temperature controller

●TK4L

●Bracket

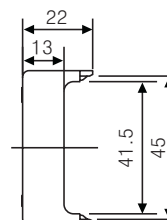
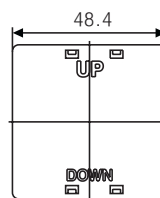
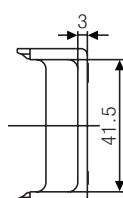
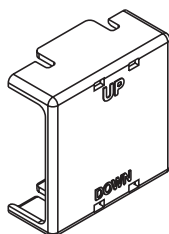
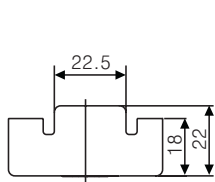


●Panel cut-out



(Unit:mm)

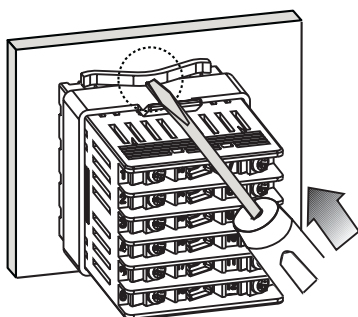
●Terminal cover(Sold separately) : RSA-COVER(48×48mm size)



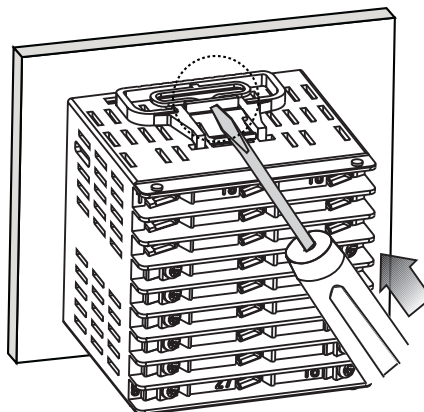
(Unit:mm)

■Product mounting

●TK4S/SP(48×48mm) series



●Other series



※Insert product into a panel, fasten bracket by pushing with tools as shown above.

■Accessories [Sold separately]

●Communication converter [SCM-38I(RS485 TO RS232)]



●Communication converter [SCM-US48I(USB TO RS485)]



●Converter Cable [SCM-US(Serial TO USB)]



(A)
Counter

(B)
Timer

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Display
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Sensor
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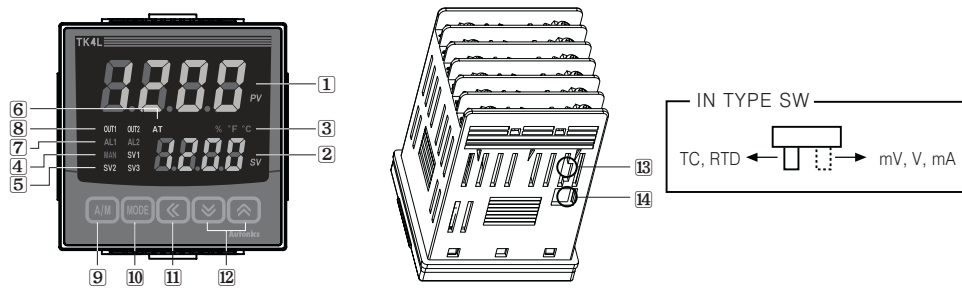
(O)
Graphic
panel

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Field
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(Q)
Production
stoppage
models &
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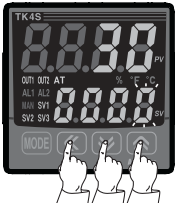
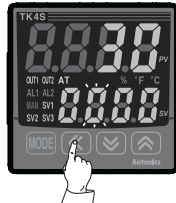
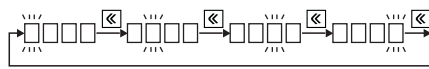
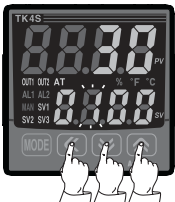
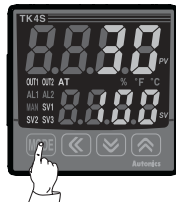
TK Series

Parts description



- ① PV display part : It shows current temperature (PV) in RUN mode and parameters in Setting mode.
- ② SV display part : It shows setting temperature value (SV) to control in RUN mode and each parameter setting value in Setting mode.
- ③ Temperature Unit(°C/°F/%) Indicator : It shows current temperature unit.
- ④ Manual Control Indicator : It will be ON in case of selecting manual control mode.
- ⑤ Multi SV Indicator : One of SV1~3 lamp will be ON in case of selecting multi SV function.
- ⑥ Auto-Tuning Indicator : It will be flickering every 1 sec during Auto-tuning.
- ⑦ Alarm output indicator : It will be ON when each alarm output is ON.
- ⑧ Control output(Heating, Cooling) Indicator : It will be ON when control output is ON.
 * In case of SSRP output support model, It will be on when MV is over 5.0%
 * In case of selecting current output (4~20mA DC, 0~20mA DC),
 - Manual control mode: It will be always ON except MV is 0.0%.
 - Auto control mode: It will be ON when MV is over 3.0%, and OFF when MV is below 2.0%.
- ⑨ A/M key : Used when switching auto control mode ↔ manual control mode
 * In case of TK4S/SP model(48X48), MODE key will be used for the same function (auto control mode ↔ manual control mode switching).
- ⑩ MODE key : Used when entering into parameter setting mode and moving parameters.
- ⑪ ⏪ key : Used when entering into set value change mode and Digit moving.
- ⑫ ⏩, ⏴, ⏵ key : Used when entering into set value change mode and changing set value(Digit).
- ⑬ Input selection switch : Used when switching sensor input (TC, RTD) ↔ analog input (mV, V, mA).
- ⑭ PC loader port : It is serial communication PC loader port for PC parameter setting and monitoring used when connecting dedicated loader cable(SCM-US).

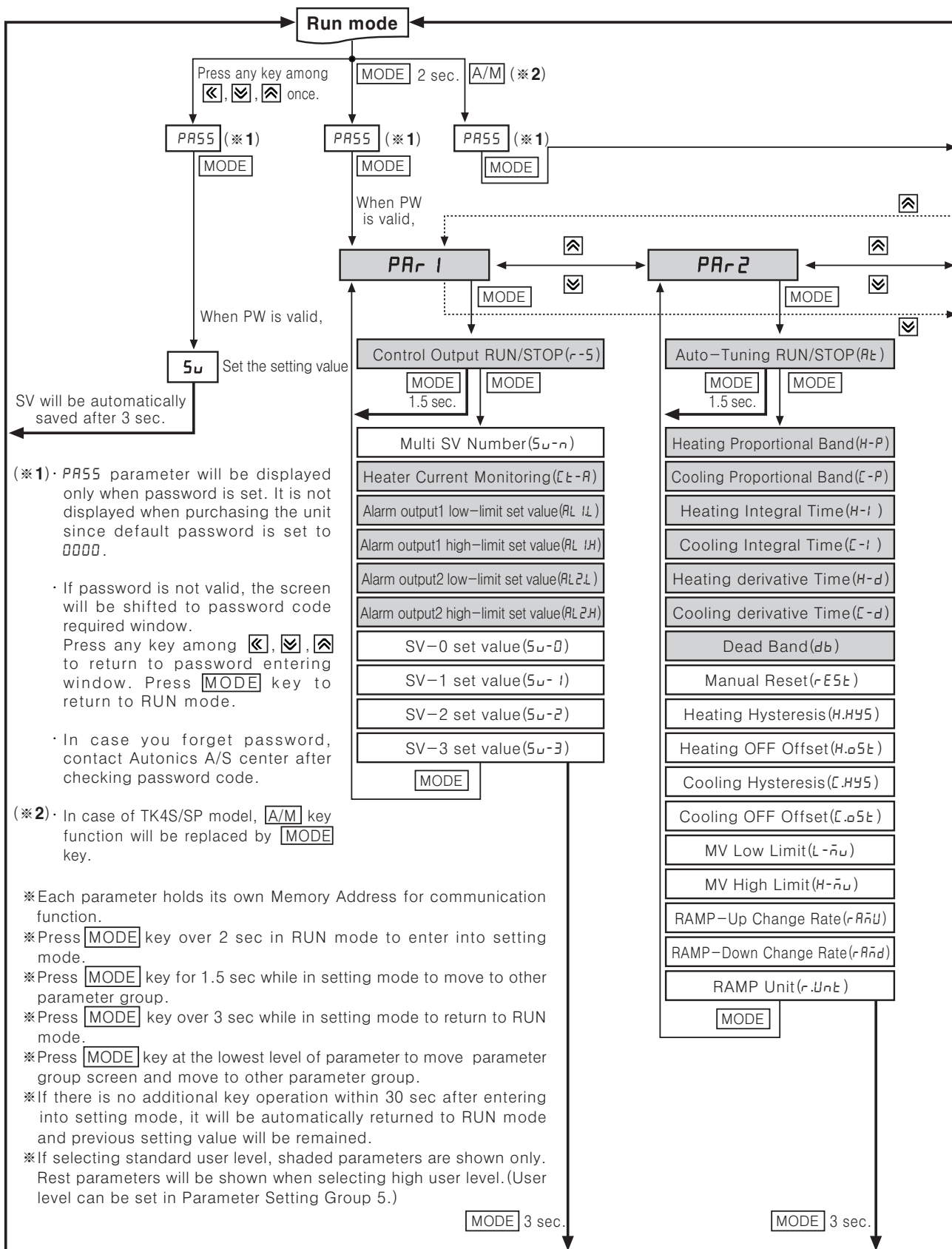
Flow chart for SV setting

- ① Press any key among ⏪, ⏩, ⏴, ⏵ in RUN mode to enter into SV setting mode. Last DIGIT(10⁰ DIGIT) on SV display part will be flickering.

- ② Press ⏪ key to move DIGIT. (10⁰→10¹→10²→10³→10⁰)


- ③ Set the number 0↔1↔2↔3↔4↔5 ↔6↔7↔8↔9↔0 for each digit with ⏩, ⏴, ⏵ key and set the SV using ⏪, ⏩, ⏴, ⏵ keys.

- ④ Press MODE key to save the setting value. If there is no additional key operations in 3 sec., changed SV will be automatically saved.


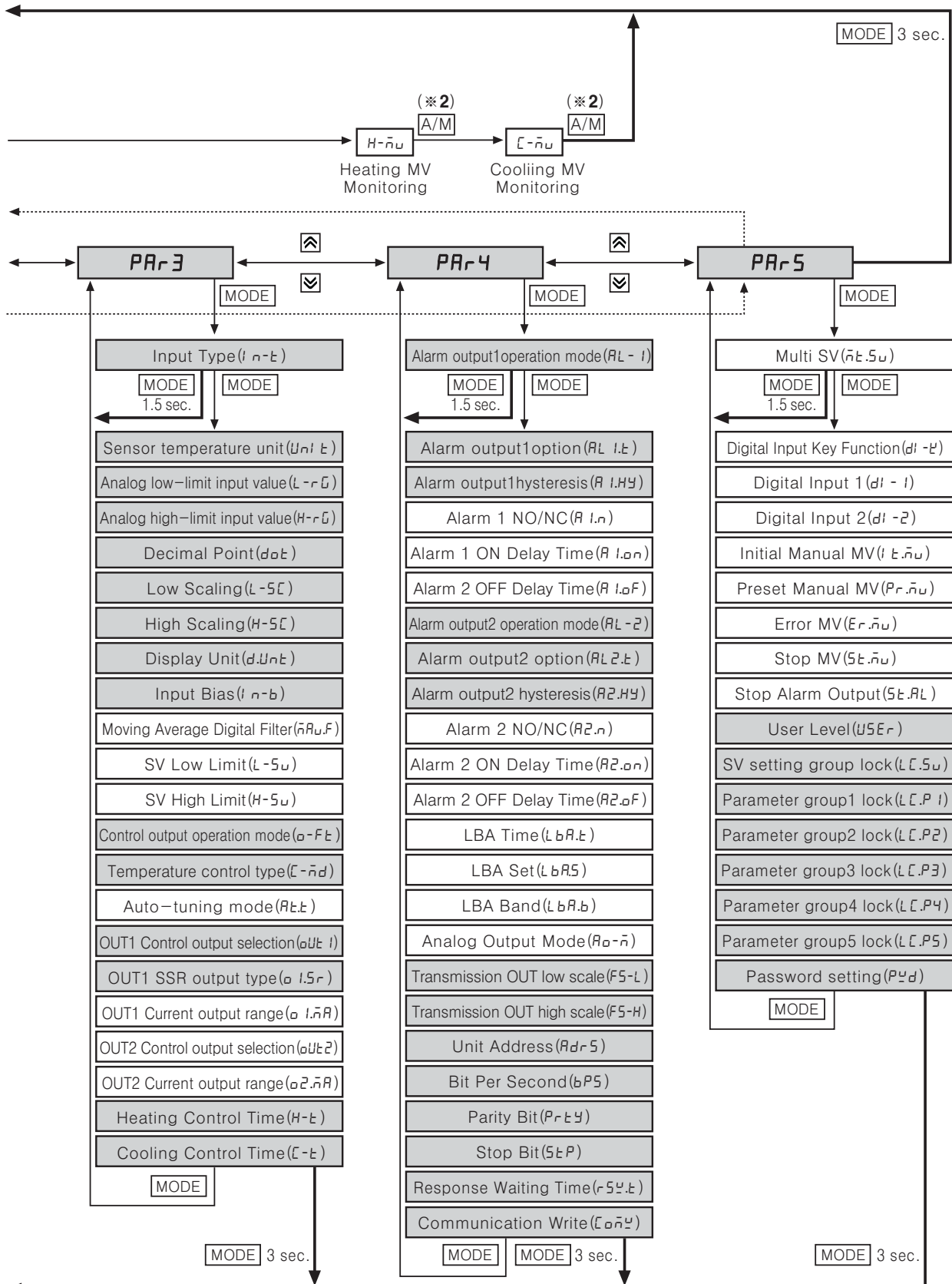
Standard PID temperature controller

Flow chart for setting group

※Set Parameter 3 group [PAR 3] → Set Parameter 4 group [PAR 4] → Set Parameter 5 group [PAR 5] → Set Parameter 2 group [PAR 2] → Set Parameter 1 group [PAR 1] → Set SV group [SV] in order.

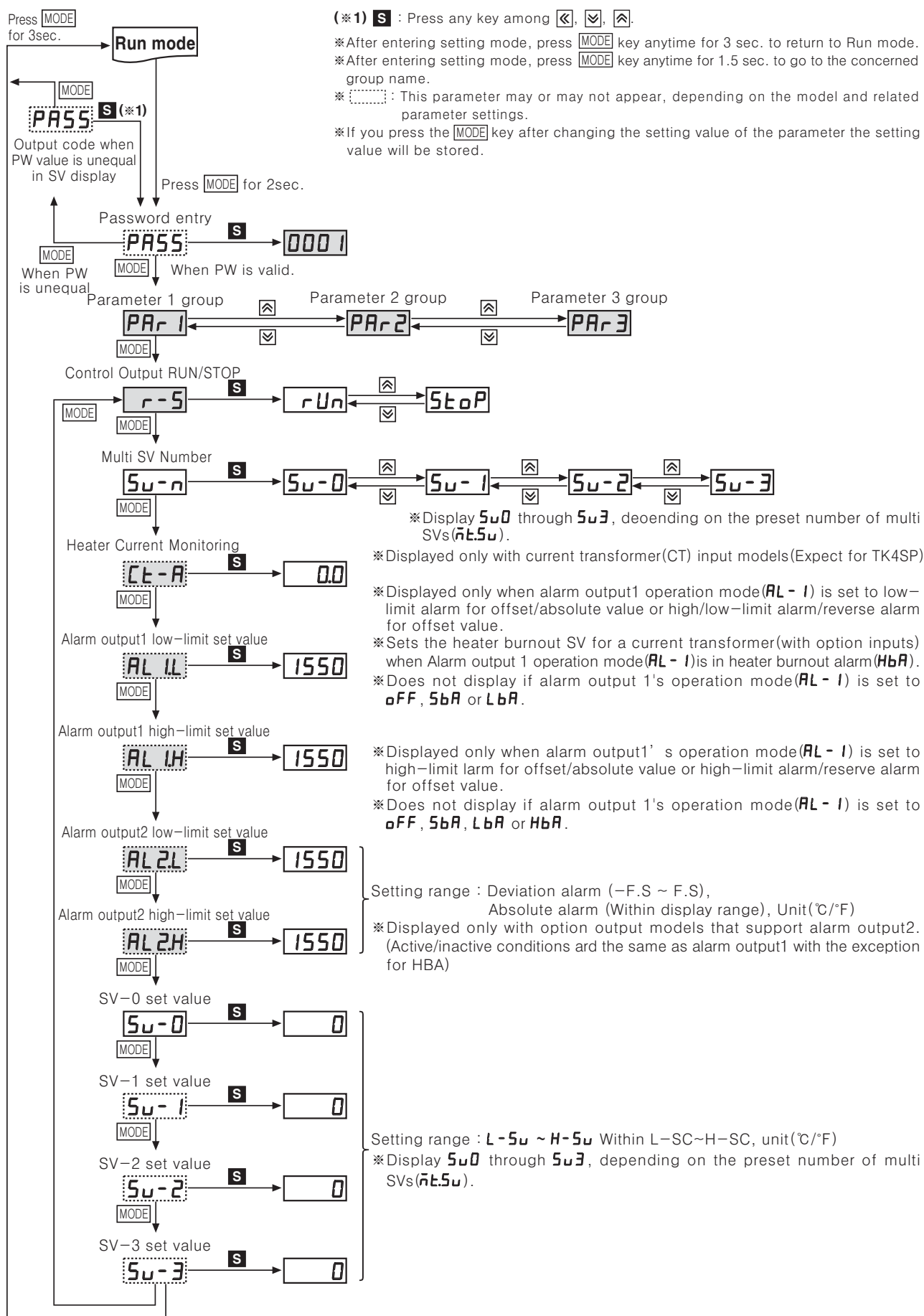


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(E)	Panel meter
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Standard PID temperature controller

■ **Flow chart for 1 setting group**



(A)	Counter
(B)	Timer
(C)	Temp. controller
(D)	Power controller
(E)	Panel meter
(F)	Tacho/Speed/Pulse meter
(G)	Display unit
(H)	Sensor controller
(I)	Switching power supply
(J)	Proximity sensor
(K)	Photo electric sensor
(L)	Pressure sensor
(M)	Rotary encoder
(N)	Stepping motor & Driver & Controller
(O)	Graphic panel
(P)	Field network device
(Q)	Production stoppage models & replacement

TK Series

■ Flow chart for 2 setting group

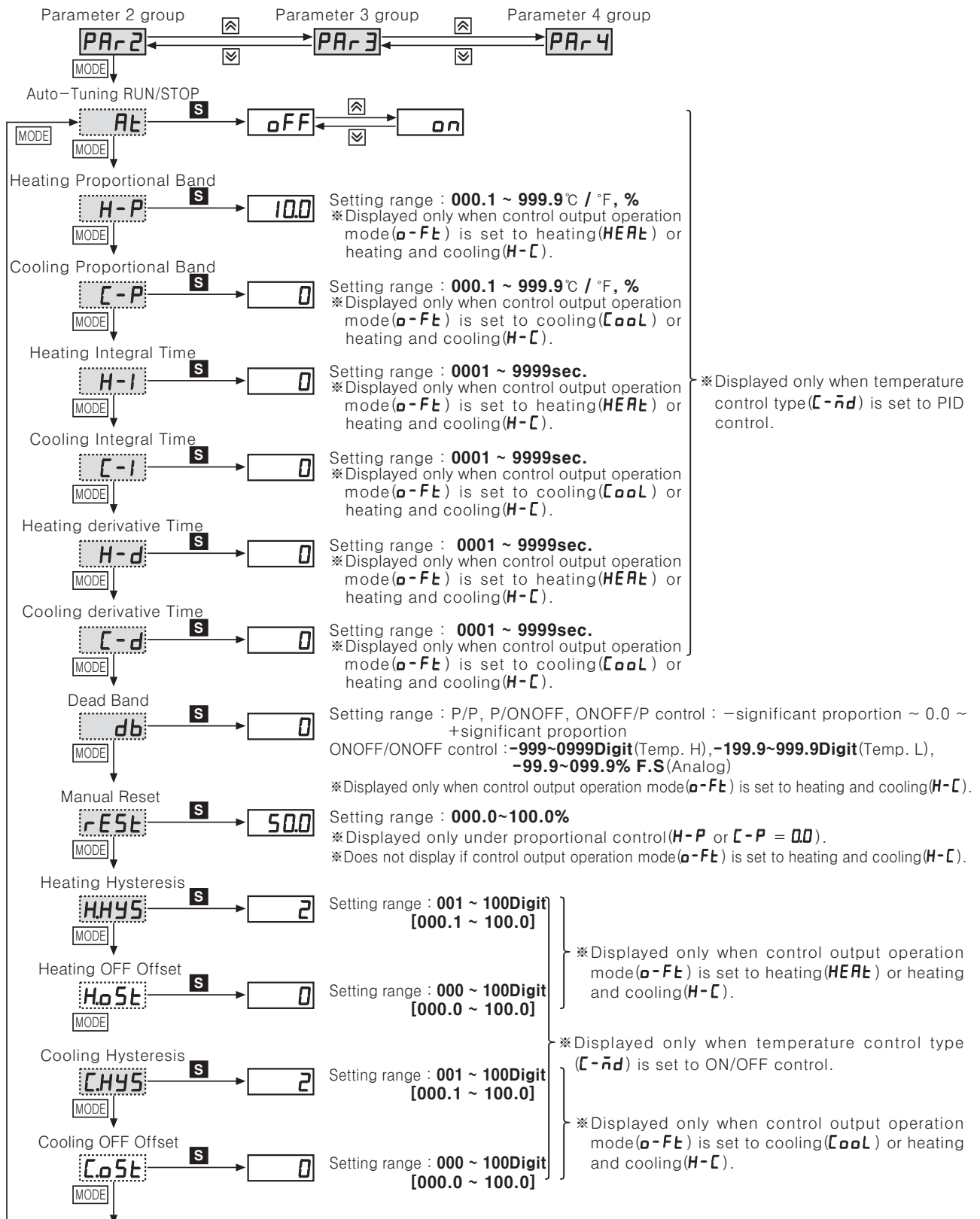
(※1) **S** : Press any key among , , .

※After entering setting mode, press **MODE** key anytime for 3 sec. to return to Run mode.

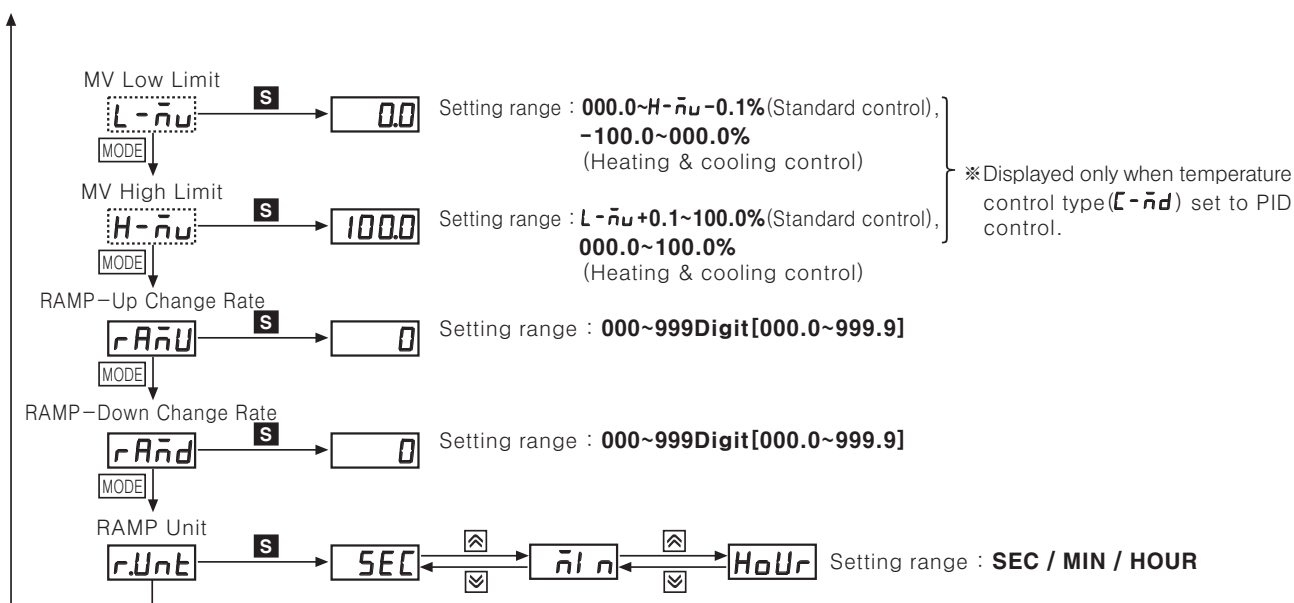
※After entering setting mode, press **MODE** key anytime for 1.5 sec. to go to the concerned group name.

※: This parameter may or may not appear, depending on the model and related parameter settings.

※If you press the **MODE** key after changing the setting value of the parameter the setting value will be stored.



Standard PID temperature controller



Flow chart for 3 setting group

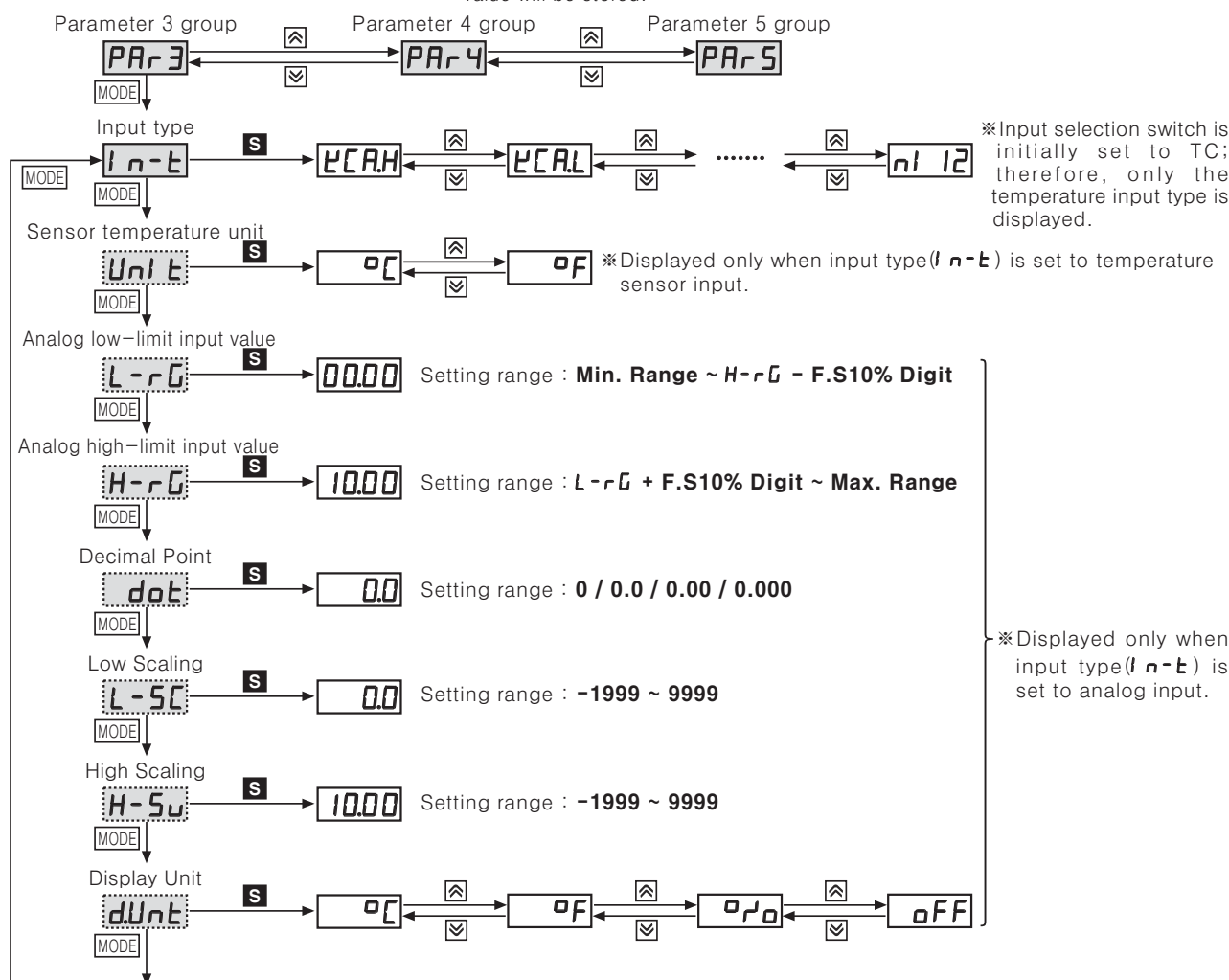
(※1) S : Press any key among $\leftarrow$, $\rightarrow$, $\uparrow$, $\downarrow$.

※After entering setting mode, press $\leftarrow$ key anytime for 3 sec. to return to Run mode.

※After entering setting mode, press $\leftarrow$ key anytime for 1.5 sec. to go to the concerned group name.

※ $\leftarrow$: This parameter may or may not appear, depending on the model and related parameter settings.

※If you press the $\leftarrow$ key after changing the setting value of the parameter the setting value will be stored.



(A)
Counter

(B)
Timer

(C)
Temp.
controller

(D)
Power
controller

(E)
Panel
meter

(F)
Tacho/
Speed/
Pulse
meter

(G)
Display
unit

(H)
Sensor
controller

(I)
Switching
power
supply

(J)
Proximity
sensor

(K)
Photo
electric
sensor

(L)
Pressure
sensor

(M)
Rotary
encoder

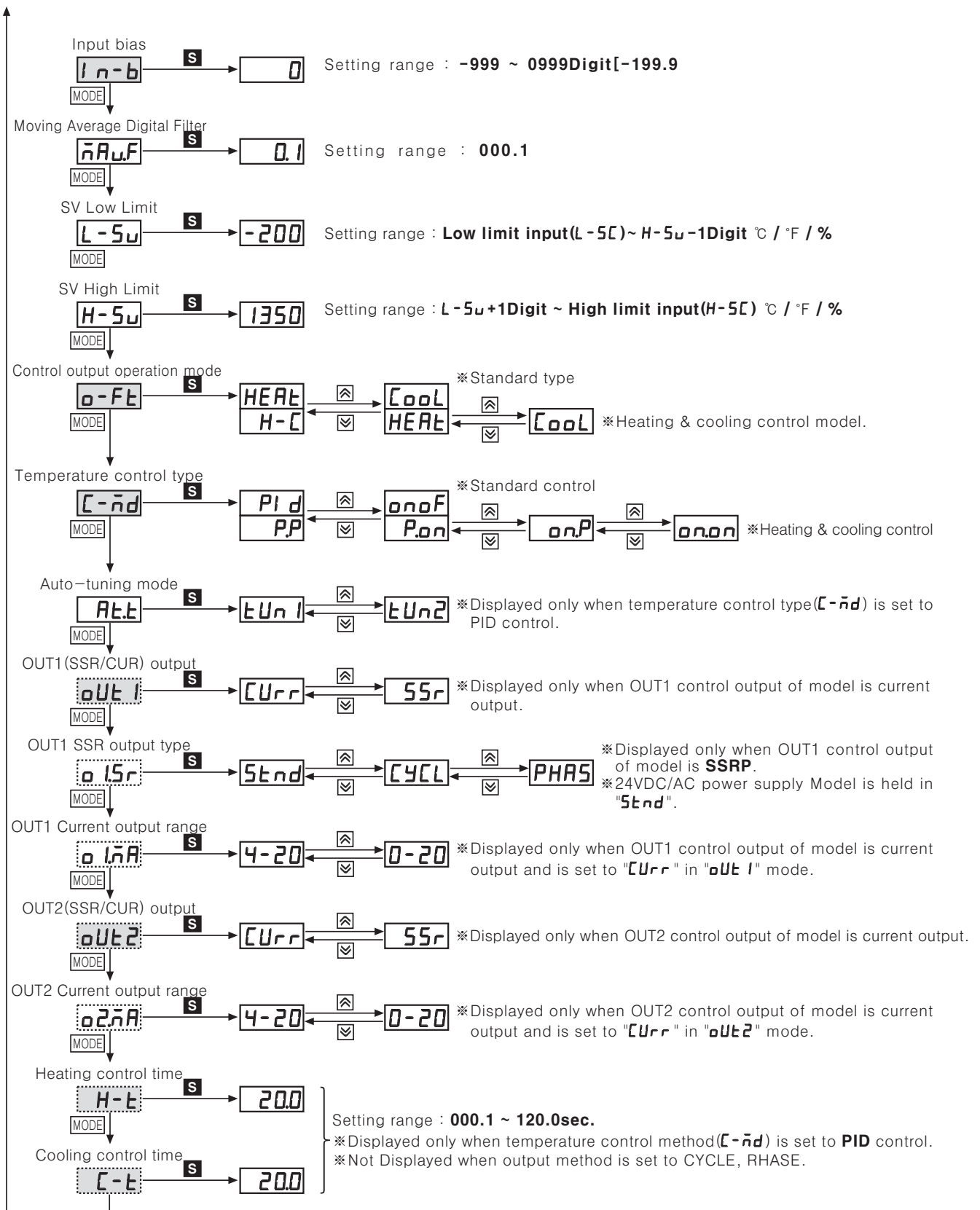
(N)
Stepping
motor &
Driver &
Controller

(O)
Graphic
panel

(P)
Field
network
device

(Q)
Production
stoppage
models &
replacement

TK Series



*OUT1, OUT2 output :

- ① In case that OUT1,OUT2 output is relay output type , oUt1, o1Sr, o1nA, oUt2, o2Sr, o2nA parameter are not displayed.
- ② In case that OUT1,OUT2 output is SUR + SSR output type, when OUT1,OUT2 output is set to SSR . output method of o1Sr, o2Sr is held in Stnd and parameter is not displayed.
- ③ In case that OUT1, output is SSRP output type and OUT2 output is SUR + SSR
 - oUt1, o1nA are not displayed.
 - o1Sr can set to Stnd, CYCL, PHAS.
 - When o2Sr is set to SSR it is held in Stnd and parameter is not displayed.

Standard PID temperature controller

■ Flow chart for 4 setting group

(※1) **S** : Press any key among $\leftarrow$, $\rightarrow$, $\uparrow$, $\downarrow$.

※After entering setting mode, press **MODE** key anytime for 3 sec. to return to Run mode.

※After entering setting mode, press **MODE** key anytime for 1.5 sec. to go to the concerned group name.

※ $\square$: This parameter may or may not appear, depending on the model and related parameter settings.

※If you press the **MODE** key after changing the setting value of the parameter the setting value will be stored.

(A)
Counter

(B)
Timer

(C)
Temp.
controller

(D)
Power
controller

(E)
Panel
meter

(F)
Tacho/
Speed/
Pulse
meter

(G)
Display
unit

(H)
Sensor
controller

(I)
Switching
power
supply

(J)
Proximity
sensor

(K)
Photo
electric
sensor

(L)
Pressure
sensor

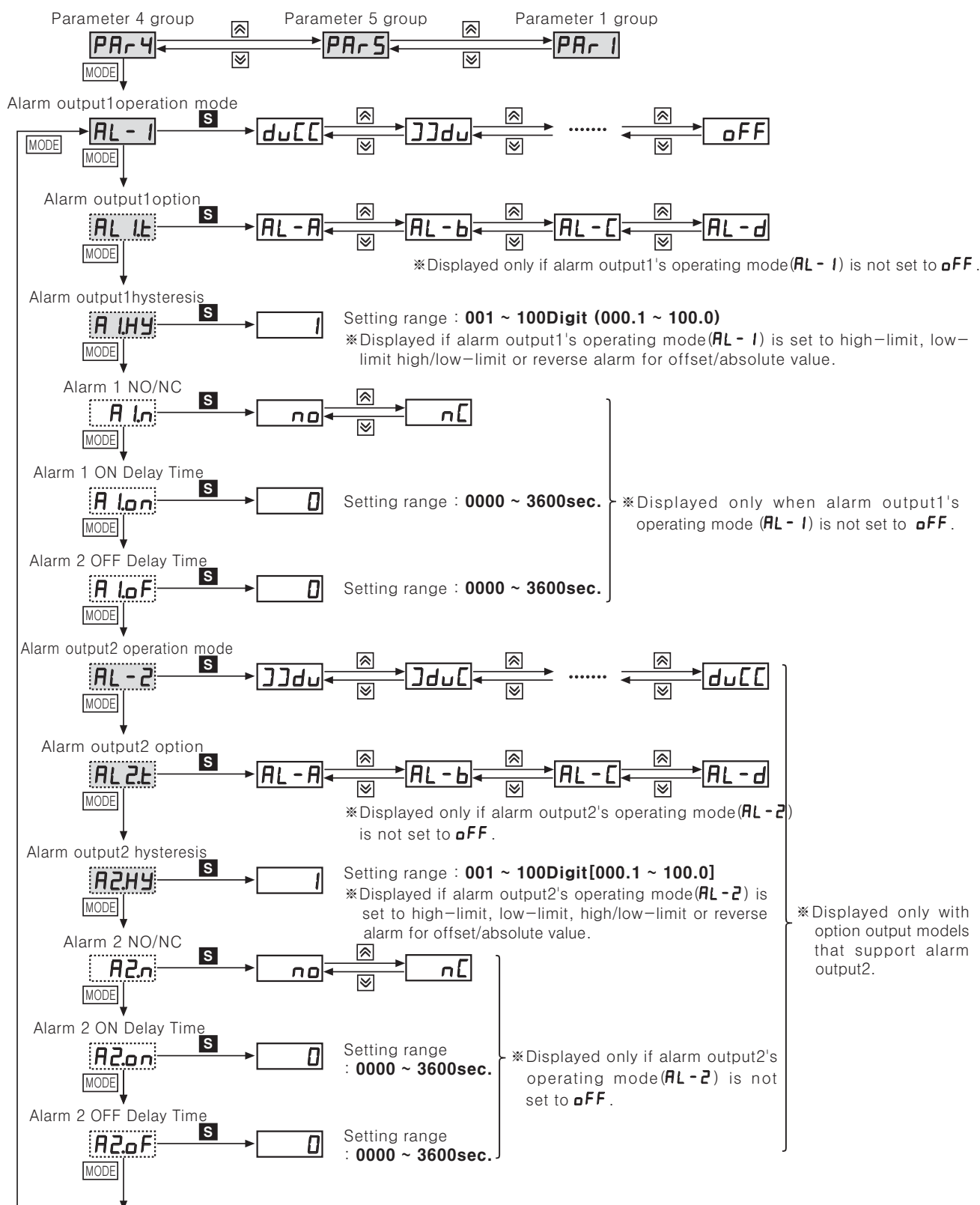
(M)
Rotary
encoder

(N)
Stepping
motor &
Driver &
Controller

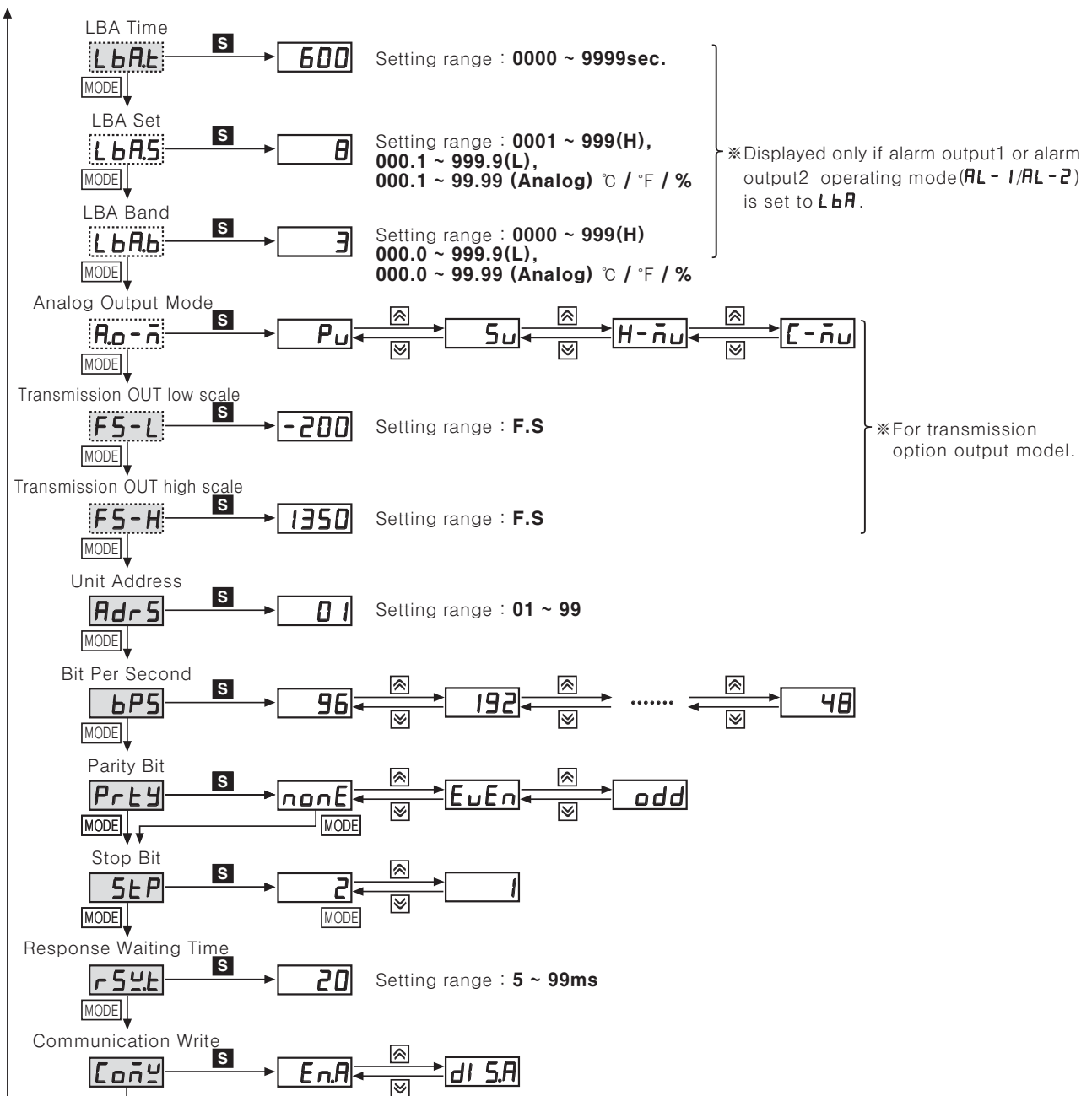
(O)
Graphic
panel

(P)
Field
network
device

(Q)
Production
stoppage
models &
replacement



TK Series



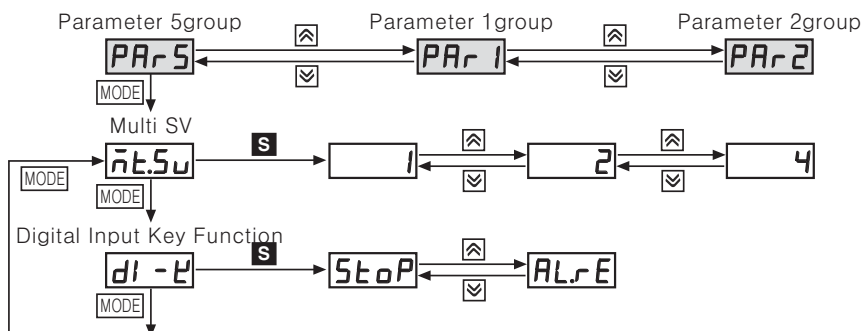
Flow chart for 5 setting group

(※1) **S**: Press any key among **←**, **↓**, **↑**.

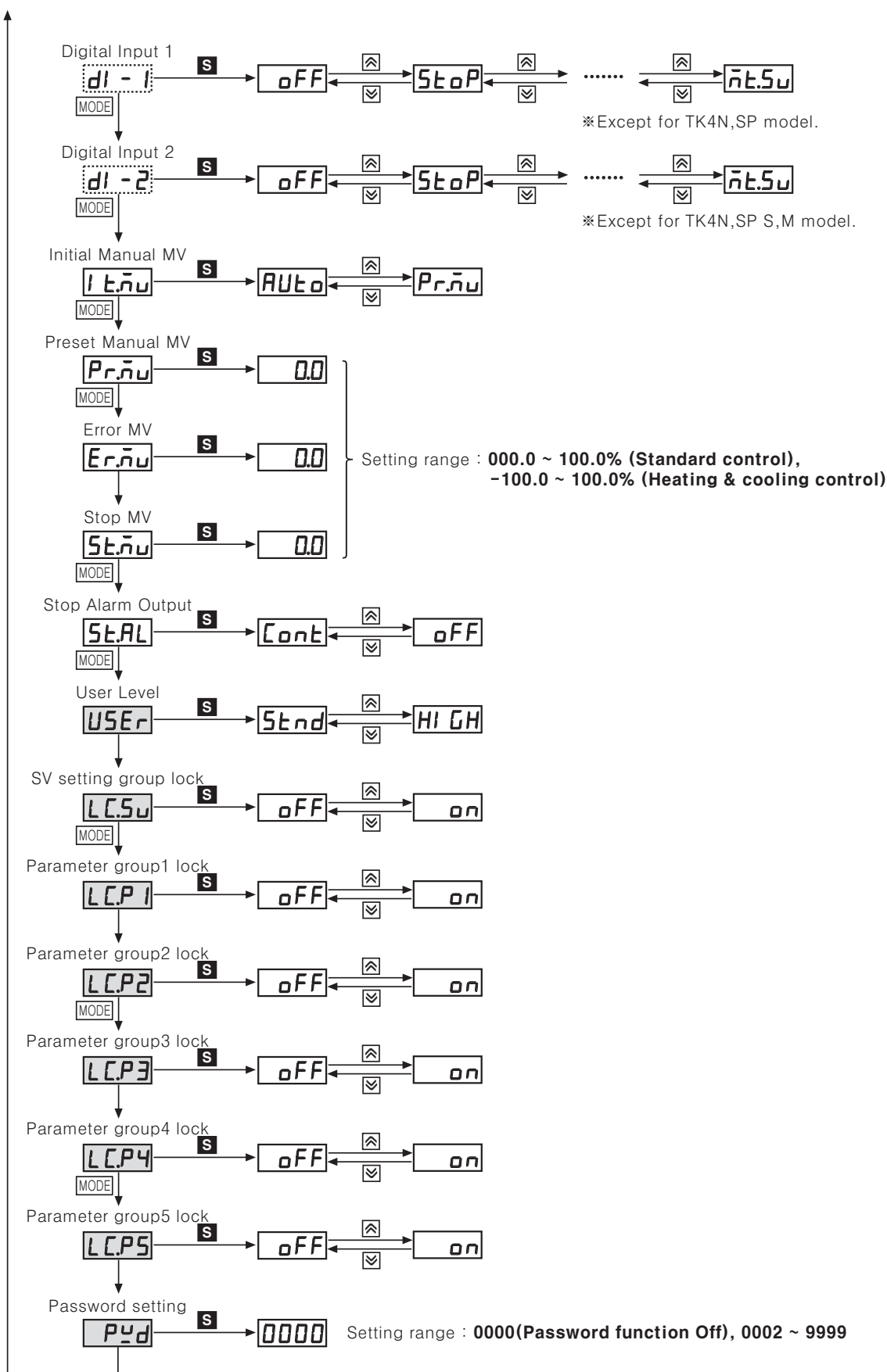
※ After entering setting mode, press **MODE** key anytime for 3 sec. to return to Run mode.
 ※ After entering setting mode, press **MODE** key anytime for 1.5 sec. to go to the concerned group name.

※ **[]**: This parameter may or may not appear, depending on the model and related parameter settings.

※ If you press the **MODE** key after changing the setting value of the parameter the setting value will be stored.



Standard PID temperature controller



(A)
Counter

(B)
Timer

(C)
Temp.
controller

(D)
Power
controller

(E)
Panel
meter

(F)
Tacho/
Speed/
Pulse
meter

(G)
Display
unit

(H)
Sensor
controller

(I)
Switching
power
supply

(J)
Proximity
sensor

(K)
Photo
electric
sensor

(L)
Pressure
sensor

(M)
Rotary
encoder

(N)
Stepping
motor &
Driver &
Controller

(O)
Graphic
panel

(P)
Field
network
device

(Q)
Production
stoppage
models &
replacement

TK Series

Input sensor and range

Input sensor			Dot	Display	Input range(℃)	Input range(℉)
ThermoCouple	K(CA)		1	ECRH	−200 ~ 1350	−328 ~ 2463
			0.1	ECRL	−199.9 ~ 999.9	−199.9 ~ 999.9
	J(IC)		1	JICH	−200 ~ 800	−328 ~ 1472
			0.1	JICL	−199.9 ~ 800.0	−199.9 ~ 999.9
	E(CR)		1	ECrH	−200 ~ 800	−328 ~ 1472
			0.1	ECrL	−199.9 ~ 800.0	−199.9 ~ 999.9
	T(CC)		1	TCCH	−200 ~ 400	−328 ~ 752
			0.1	TCCL	−199.9 ~ 400.0	−199.9 ~ 752.0
	B(PR)		1	b Pr	0 ~ 1800	32 ~ 3272
	R(PR)		1	r Pr	0 ~ 1750	32 ~ 3182
	S(PR)		1	s Pr	0 ~ 1750	32 ~ 3182
	N(NN)		1	n nn	−200 ~ 1300	−328 ~ 2372
	C(TT)(※1)		1	C tEt	0 ~ 2300	32 ~ 4172
	G(TT)(※2)		1	G tEt	0 ~ 2300	32 ~ 4172
	L(IC)		1	LICH	−200 ~ 900	−328 ~ 1652
			0.1	LICL	−199.9 ~ 900.0	−199.9 ~ 999.9
	U(CC)		1	UCCrH	−200 ~ 400	−328 ~ 752
			0.1	UCCrL	−199.9 ~ 400.0	−199.9 ~ 752.0
	Platinel II		1	PLI I	0 ~ 1390	32 ~ 2534
RTD	CU 50Ω		0.1	CU 5	−199.9 ~ 200.0	−199.9 ~ 392.0
	CU 100Ω		0.1	CU 10	−199.9 ~ 200.0	−199.9 ~ 392.0
	JIS Standards	JPt 100Ω	1	JPtH	−200 ~ 650	−328 ~ 1202
		JPt 100Ω	0.1	JPtL	−199.9 ~ 650.0	−199.9 ~ 999.9
	DIN Standards	DPt 50Ω	0.1	dPt5	−199.9 ~ 600.0	−199.9 ~ 999.9
		DPt 100Ω	1	dPtH	−200 ~ 650	−328 ~ 1202
		DPt 100Ω	0.1	dPtL	−199.9 ~ 650.0	−199.9 ~ 999.9
	Nickel 120Ω		1	nI 12	−80 ~ 200	−112 ~ 392
Analog	Voltage	0 ~ 10V		RV 1	−1999 ~ 9999 (Display point will be changed according to decimal point position.)	
		0 ~ 5V		RV 2		
		1 ~ 5V		RV 3		
		0 ~ 100mV		RñV 1		
	Current	0 ~ 20mA		RñR 1		
		4 ~ 20mA		RñR 2		

(※1) Same as existing W5 (TT) type sensor (※2) Same as existing W(TT) type sensor

Standard PID temperature controller

Alarm output operation mode

Mode	Alarm output operation	Description (Default Deviation)
OFF	_____	■ No alarm output
duCC	High deviation : Set as 10°C High deviation : Set as -10°C	■ Deviation high-limit alarm (Temperature, analog : +F · S) If PV/SV deviation is occurring higher than set value of deviation temperature, alarm output will be ON. Deviation temperature is set in <i>AL 1.H</i> / <i>AL 2.H</i>.
]]du	Lower deviation : Set as 10°C Lower deviation : Set as -10°C	■ Deviation low-limit alarm (Temperature, analog : +F · S) If PV/SV deviation is occurring lower than set value of deviation temperature, alarm output will be ON. Deviation temperature is set in <i>AL 1.L</i> / <i>AL 2.L</i>.
]duC	Lower deviation : Set as 10°C , High deviation : Set as 20°C	■ Deviation high / low-limit alarm (Temperature, analog : +F · S) If PV/SV deviation is occurring higher or lower than set value of deviation temperature, alarm output will be ON. High-limit deviation temperature is set in <i>AL 1.H</i> / <i>AL 2.H</i>. Low-limit deviation temperature is set in <i>AL 1.L</i> / <i>AL 2.L</i>.
[du]	Lower deviation : Set as 10°C, High deviation : Set as 20°C	■ Deviation high / low-limit reverse alarm (Temperature : 0, analog : 0) If PV/SV deviation is occurring higher or lower than set value of deviation temperature, alarm output will be ON. High-limit deviation temperature is set in <i>AL 1.H</i> / <i>AL 2.H</i>. Low-limit deviation temperature is set in <i>AL 1.L</i> / <i>AL 2.L</i>.
PuCC	Absolute-value Alarm : Set as 90°C Absolute-value Alarm : Set as 110°C	■ Absolute value high-limit alarm (Temperature : High-limit value, analog : H-5C or L-5C, Select the higher one.) If PV is higher than absolute value of alarm temperature, alarm output will be ON. Absolute alarm value is set in <i>AL 1.H</i> / <i>AL 2.H</i>.
]]Pu	Absolute-value Alarm : Set as 90°C Absolute-value Alarm : Set as 110°C	■ Absolute value low-limit alarm (Temperature: Low-limit value, Analog: H-5C or L-5C, Select the lower one.) If PV is lower than absolute value of alarm temperature, alarm output will be ON. Absolute alarm value is set in <i>AL 1.L</i> / <i>AL 2.L</i>.
LbA	It will be ON when it detects loop break.	■ Loop Break Alarm
SbA	It will be ON when it detects sensor disconnection.	■ Sensor Break Alarm
HbA	It will be ON when it detects heater break using CT.	■ Heater Break Alarm

Optional alarm output selection[*AL□.L*]

Display	Alam mode	Description
AL-A	General alarm	When PV reaches alarm temp.(deviation), Aux output will be ON.
AL-b	Latch	When PV reaches alarm temp.(deviation), Aux output will be ON and retained.
AL-C	Standby	When PV reaches alarm temp.(deviation) for the second time, Aux output will be ON.(No output will be on for initial operation.)
AL-d	Latch & Standby	Latch and Standby mode applied together.

(A)
Counter

(B)
Timer

(C)
Temp.
controller

(D)
Power
controller

(E)
Panel
meter

(F)
Tacho/
Speed/
Pulse
meter

(G)
Display
unit

(H)
Sensor
controller

(I)
Switching
power
supply

(J)
Proximity
sensor

(K)
Photo
electric
sensor

(L)
Pressure
sensor

(M)
Rotary
encoder

(N)
Stepping
motor &
Driver &
Controller

(O)
Graphic
panel

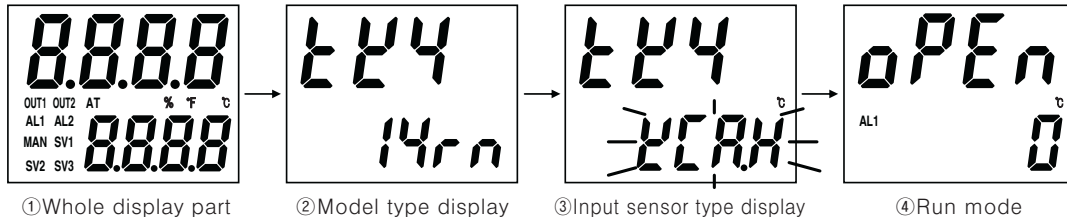
(P)
Field
network
device

(Q)
Production
stoppage
models &
replacement

TK Series

■ Front Panel Display when power is ON

When power is supplied, whole display part will be flickering for 1 sec. Afterwards, model name and input sensor type will be flickering twice and then enter into RUN mode.



■ Factory Default

● SV setting group [S_v]

Mode	Factory Default
S _v	0

● Password input Parameter

Mode	Factory Default
PA55	000 1

● Parameter 1 setting group [PA_r 1]

Mode	Factory Default	Mode	Factory Default	Mode	Factory Default	Mode	Factory Default
r-S	rUn	AL 1L	1550	AL 2H	1550	S _v -2	0000
S _v -n	S _v -0	AL 1H	1550	S _v -0	0000	S _v -3	0000
CL-R		AL 2L	1550	S _v -1	0000		

● Parameter 2 setting group [PA_r 2]

Mode	Factory Default	Mode	Factory Default	Mode	Factory Default	Mode	Factory Default
At	oFF	H-d	0000	H.oSt	000	rAnU	000
H-P	0 10.0	C-d	0000	CHYS	002	rAnd	000
C-P	0 10.0	db	0000	CoSt	000	rUnk	n n
H-I	0000	rEst	050.0	L-nu	-100.0		
C-I	0000	H.HYS	002	H-nu	100.0		

● Parameter 3 setting group [PA_r 3]

Mode	Factory Default	Mode	Factory Default	Mode	Factory Default	Mode	Factory Default
1 n-t	TCRH	H-SC	100.0	o-Ft	HEAt (Standard type)	o 1Sr	Stnd
Unl t	oC	dUnk	oPo		H-C (Heating, Cooling type)	o 1nR	4-20
L-rG	0000	1 n-b	0000	C-n d	PI d (Standard type)	oUt2	CUrr
H-rG	10.00	nRwF	000.1		P.P (Heating, Cooling type)	o2.nR	4-20
dot	0.0	L-Su	-200	At.t	tUn 1	H-t	020.0 (RELAY)
L-SC	000.0	H-Su	1350	oUt 1	CUrr	C-t	002.0 (SSR drive)

● Parameter 4 setting group [PA_r 4]

Mode	Factory Default	Mode	Factory Default	Mode	Factory Default	Mode	Factory Default
AL-1	duCC	AL-2	du	LbAR.t	0000	RdrS	0 1
AL 1.t	AL-R	AL 2.t	AL-R	LbAR.S	008	bPS	96
AL 1.HY	00 1	AL 2.HY	00 1	LbAR.b	003	Prty	nonE
AL 1.n	no	AL 2.n	no	Ro-n	Pu	StP	2
AL 1.on	0000	AL 2.on	0000	FS-L	-200	rSyE	20
AL 1.oF	0000	AL 2.oF	0000	FS-H	1350	CoñE	En.R

● Parameter 5 setting group [PA_r 5]

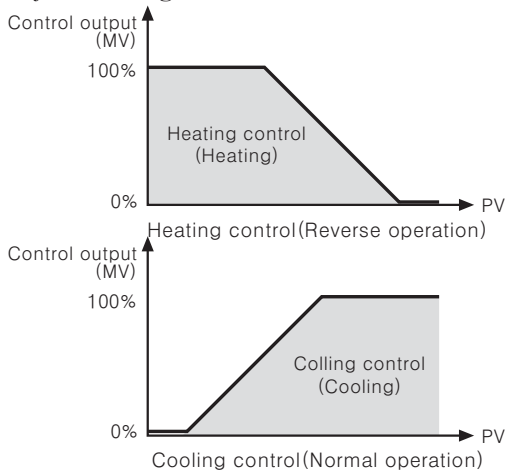
Mode	Factory Default	Mode	Factory Default	Mode	Factory Default	Mode	Factory Default
n.t.Su	1	Pr.nu	000.0	LC.Su	oFF	LC.P5	oFF
dl -E	StoP	Er.nu	000.0	LC.P 1	oFF	Pud	0000
dl -1	StoP	St.nu	000.0	LC.P2	oFF		
dl -2	AL.rE	St.AL	Conk	LC.P3	oFF		
1 t.nu	RUto	USEr	Stnd	LC.P4	oFF		

Standard PID temperature controller

Function

Control output operation mode[α -Ft]

- Control output modes for general temperature control include heating, cooling, and heating and cooling.
- Heating control and cooling control are mutually opposing operations with inverse outputs.
- The PID time constant varies based on the controlled objects during PID control.



Setting group	Parameter	Setting range	Factory default	Unit
PR-3	α -Ft	Standard Model HEAt / COOL	HEAt	-
		Heating/Cooling Model HEAt / COOL / L-C	L-C	-

Heating control[HEAt]

Heating control mode: the output will be provided in order to supply power to the load (heater) if PV (Present Value) falls below SV (Setting Value).

Cooling Control[COOL]

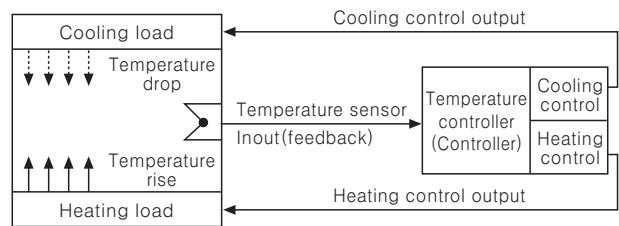
Cooling control mode: the output will be provided in order to supply power to the load (cooler) if PV (Present Value) rises above SV (Setting Value).

Heating and Cooling Control[H-C]

Heating and cooling control mode: heating and cooling with a single temperature controller when it is difficult to control subject temperature with only heating or cooling.

Heating and cooling control mode controls the object using different PID time constants for each heating and cooling.

It is also possible to set heating and cooling control in both PID control or ON/OFF control mode. Heating/cooling output can be selected among Relay output, SSR output and current output depending on model types chosen according to your application environment. (Note that only standard SSR control is available for SSR output in OUT2.)



※For heating and cooling control, OUT1 control output is dedicated to heating control and OUT2 control output to cooling control.

Auto-tuning[Rt]

In PID control, auto-tuning processes the control subject's thermal characteristics and thermal response rate, and then determines the necessary PID time constant. Application of the PID time constant realizes fast response and high precision temperature control.

●Auto-tuning automatically stores PID time constants upon termination. These PID time constants can then be modified by the user to suit their usage environment.

●When auto-tuning is in progress, the AT lamp located on the front of the controller flashes in 1-second intervals. When auto-tuning finishes, the AT lamp automatically goes off and the auto-tuning parameter will return to OFF.

Setting value	Description
α FF	Auto-tuning complete.
α n	Auto-tuning in progress.

Setting group	Parameter	Setting range	Factory default	Unit
PR-2	Rt	α FF / α n	α FF	-

※Manual interruption or a sensor disconnection error when auto-tuning is in progress restores the PID time constant to the value used prior to the auto-tuning session.

※Auto-tuning continues to run even if the temperature reading exceeds or falls below the input range.

※When auto-tuning is in progress, parameters can only be referenced and not altered.

※Auto-tuning is not available in manual control.

Control Output (OUT1/OUT2) Selection [OUT 1/OUT2]

●In case of selecting the Models with current control output, both current and SSR outputs are available. You can therefore choose the right output type depending on application environments.

●OUT1 : Selects OUT1 control output.

●OUT2 : Selects OUT2 control output.

Setting group	Parameter	Setting range	Factory default	Unit
PR-3	OUT 1	SSR / CURr	SSr	-
	OUT 2			

◎For more information, refer to user manual.

- (A) Counter
- (B) Timer
- (C) Temp. controller
- (D) Power controller
- (E) Panel meter
- (F) Tacho/Speed/Pulse meter
- (G) Display unit
- (H) Sensor controller
- (I) Switching power supply
- (J) Proximity sensor
- (K) Photo electric sensor
- (L) Pressure sensor
- (M) Rotary encoder
- (N) Stepping motor & Driver & Controller
- (O) Graphic panel
- (P) Field network device
- (Q) Production stoppage models & replacement

■ Proper usage

◎ Simple "error" diagnosis

- In case, the load (Heater etc) is not operated, please check operation of the out lamp located in front panel of the unit. If lamp does not operate, please check the parameter of all programmed mode. If lamp is operating, please check the output (Relay, Driving voltage of SSR, DC4–20mA current) after separating output line from the unit.
- When it displays "oPEo" during operation.
This is a warning that external sensor is cut off. Please turn off power and check the state of sensor. If sensor is not cut off, disconnect sensor line from terminal block and +, – together. When you turn on power it can check room temperature. If this unit cannot indicate room temperature, this unit itself is faulty. Please remove this unit from equipment and service or replace.
(When the input mode is thermocouple, it is available to indicate room temperature.)
- In case of indicating "Error" in display
This Error message is indicated in case of damaging inner chip program data by outer strong noise. In this case, please send the unit to our after service center after removing the unit from system. Noise protection is designed in this unit, but it does not stand up strong noise continuously. If bigger noise than specified(Max. 2kV) flows in the unit, it can be damaged.

◎ Caution for using

- Please use the terminal(M3.5, Max. 7.2mm) when connecting the AC power source.
- "△" mark indicated on the diagram of this unit means caution—refer to accompanying documents.
- In case of cleaning the unit, please keep as following Cautions:
 - ① Clean dust with a dry tissue.
 - ② Be sure to use alcohol to clean the unit, do not use acid, chromic acid, solvent, etc.
 - ③ Be sure to clean the unit after turning off the power and then turn on the power after passing 30minute after cleaning.
- If this unit is used in a manner not to be specified by the manufacture, it can be injury to a person or damage to property.
- Be sure that metal dust and wire—dregs do not flow in the unit, because of malfunction damage of the unit or the cause of a fire.
- Service life for the relay of the unit is indicated in this manual, life cycle is different according to the load capacity and switching times, therefore please use the unit after checking the load capacity and switching times.
- Connect wires correctly after checking polarity of terminals.
- Do not use this unit as following place.
 - ① A place where dust, corrosive gas, oil, moisture are occurred.
 - ② A place where there are high humidity or freezing place.
 - ③ A place where sunshine, radiant heat is occurred.
 - ④ A place where vibration, shock is occurred.
- If the equipment is used in a manner not specified by the manufacture the protection provided by the equipment may be impaired.
- Please install power switch or circuit—breaker in order to cut power supply off.
- A switch or circuit—breaker meeting the relevant requirements of IEC947–1 and IEC947–3 shall be included in equipment when the temperature controller.
- The switch or circuit—breaker should be installed near by users.
- Installation environment
 - ① It shall be used indoor
 - ② Altitude Max. 2000m
 - ③ Pollution Degree 2
 - ④ Installation Category II.
- Be sure to power turn off when changing thermocouple to analog signal and change DIN switch setting. Then, power turn ON and change 2 setting group.
- This SSRP of this controller are insulate from internal power.
- Do not connect power line to sensor connecting part. The inner circuit may be damaged.