

# Autonics

## TEMPERATURE CONTROLLER

### TAS/TAM/TAL SERIES

# M A N U A L



Thank you very much for selecting Autonics products.  
For your safety, please read the following before using.

#### Caution for your safety

※Please keep these instructions and review them before using this unit.

※Please observe the cautions that follow;

**Warning** Serious injury may result if instructions are not followed.

**Caution** Product may be damaged, or injury may result if instructions are not followed.

※The following is an explanation of the symbols used in the operation manual.

▲ Caution: Injury or danger may occur under special conditions.

#### Warning

1. In case of using this unit with machinery(Ex: nuclear power control, medical equipment, ship, vehicle, train, airplane, combustion apparatus, safety device, crime/disaster prevention equipment, etc) which may cause damages to human life or property, it is required to install fail-safe device.  
It may cause a fire, human injury or damage to property

2. It must be mounted on Panel.  
It may give an electric shock.

3. Do not connect, inspect and repair terminals when it is power on.  
It may give an electric shock.

4. Please check the number of terminal when connecting power or input.  
It may cause a fire.

5. Do not disassemble or modify this unit, please contact us when it is required.  
It may cause a fire and give an electric shock.

#### Caution

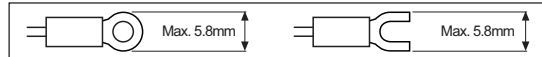
1. This unit shall not be used outdoors.

It might shorten the life cycle of the product or give an electric shock.

2. When wire connection, AWG 20(0.50mm<sup>2</sup>) should be used and screw bolt on terminal block with 0.74N·m to 0.90N·m strength.

It may result in malfunction or fire due to contact failure.

3. For crimped terminal, select following shaped terminal.



4. Please observe specification rating.

It might shorten the life cycle of the product and cause a fire.

5. Do not use the load beyond rated switching capacity of Relay contact.

It may cause insulation failure, contact melt, contact failure, relay broken, fire etc.

6. In cleaning the unit, do not use water or an oil-based detergent.

It might cause an electric shock or fire that will result in damage to the product.

7. Do not use this unit at place where there are flammable or explosive gas, humidity, direct ray of the sun, radiant heat, vibration, impact etc.

It may cause a fire or explosion.

8. Do not inflow dust or wire dregs into inside of this unit.

It may cause a fire or mechanical trouble.

9. Please wire properly after checking the polarity of terminals when connect thermocouples.

It may cause a fire or explosion.

10. In order to install the units with reinforced insulation, use the power supply unit which basic insulation level is ensured.

#### Ordering information

TA	S	-	B	4	R	P	4	C	
									Unit
									C Celsius(°C)
									F Fahrenheit(°F)
									Temperature range for each sensor
									Celsius(°C) Fahrenheit(°F) Temperature sensor
0									-50 to 100 -58 to 212 Pt - -
1									0 to 100 32 to 212 Pt - K
2									0 to 200 32 to 392 Pt J K
3									0 to 300 32 to 572 - J -
4									0 to 400 32 to 752 Pt J K
6									0 to 600 32 to 1,112 - - K
8									0 to 800 32 to 1,472 - - K
C									0 to 1,200 32 to 2,192 - - K
									Sensor input type
P									DPt100Ω
J									J(IC)
K									K(CA)
									Control output
R									Relay output
S									SSR drive output
4									100-240VAC 50/60Hz
B									ON/OFF control & PID control combined
S									DIN W48 x H48mm(8 pin plug type)※1
M									DIN W72 x H72mm
L									DIN W96 x H96mm
TA									Analog setting type temperature controller

※1: Socket(PG-08, PS-08) is sold separately.

※The above specifications are subject to change without notice.

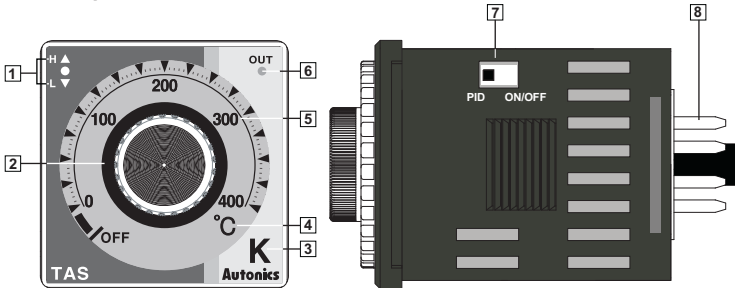
#### Specification

Series		TAS	TAM	TAL
Power supply		100-240VAC 50/60Hz		
Allowable voltage range		90 to 110% of rated voltage		
Power consumption		Max. 4VA		
Size		DIN W48 x H48mm	DIN W72 x H72mm	DIN W96 x H96mm
Display method		Deviation LED(Red, Green), Output LED(Red)		
Setting type		Dial setting		
Setting accuracy		Full Scale ±2% (Normal temperature 23°C ±5°C)※1		
Input type	RTD	DIN Pt100Ω (Allowable line resistance max. 5Ω per a wire)		
	Thermocouples	K(CA), J(IC)		
Control	ON/OFF Control	Hysteresis: 2°C Fixed		
	PID Control	Control period: Relay output 20sec./SSR drive output 2sec.		
Control output	Relay	250VAC 3A 1c		
	SSR	12VDC ±2V 20mA Max		
Functions		PV setting indicatable, Error indicatable		
Dielectric strength		2,000VAC 50/60Hz for 1minute(Between input terminal and power terminal)		
Vibration		0.75mm amplitude at frequency of 5 to 55Hz in each X, Y, Z direction for 2hours		
Relay life cycle	Mechanical	Min. 10,000,000 operation(18,000 operation/hr)		
	Electrical	Min. 100,000 operation(900 operation/hr)		
Insulation resistance		Min. 100MΩ (at 500VDC megger)		
Noise strength		Square shaped noise by noise simulator(pulse width 1μs) ±2kV R-phase and S-phase		
Memory retention		Approx. 10 years (When using non-volatile semiconductor memory type)		
Environ-ment	Ambient temperature	-10 to 50°C, Storage: -20 to 60°C		
	Ambient humidity	35 to 85%RH, Storage: 35 to 85%RH		
Weight		Approx. 65g	Approx. 378g	Approx. 387g

※1: <Except normal temperature range> Below 100°C model is Full Scale ±4%, Over 100°C model is Full Scale ±3%

※Environment resistance is rated at no freezing or condensation.

#### Front panel Identification



#### 1 Deviation indicator

It shows deviation of present temperature(PV) based on set temperature(SV) by LED.

Input deviation indicator[Deviation indicator: ●(Green), ▲ / ▼(Red)]

No	PV deviation temperature	Deviation indicator
1	Input sensor OPEN	▲ + ● + ▼ Lamp flash(Every 0.5 sec.)
2	Exceed max. input value	▲ Lamp flashes(Every 0.5 sec.)
3	More than 10°C	▲ Lamp lights
4	More than 2°C to less than or equal to 10°C	▲ + ● Lamp light
5	Less than or equal to ±2°C	● Lamp lights
6	More than -2°C to less than or equal to -10°C	● + ▼ Lamp light
7	More than -10°C	▼ Lamp lights
8	Less than min. input value	▼ Lamp flashes(Every 0.5 sec.)

※This is the same as Fahrenheit(°F).

When power is on, all lamps light for 2sec., then all lamps turn off and control operation starts.

#### 2 Set temperature(SV) dial

Dial to change set temperature (SV). When changing set temperature, it is applied after 2 sec. for the stable input.

#### 3 Input sensor

Indicates sensor type of present value.

Input sensor type or input range each product is shown in the below table.

Input Sensor	Range No.	Input range(°C)	Input range(°F)
Thermocouple	1	0 to 100	32 to 212
	2	0 to 200	32 to 392
	4	0 to 400	32 to 752
	6	0 to 600	32 to 1,112
	8	0 to 800	32 to 1,472
	C	0 to 1,200	32 to 2,192
RTD	2	0 to 200	32 to 392
	3	0 to 300	32 to 572
	4	0 to 400	32 to 752
	0	-50 to 100	-58 to 212
	1	0 to 100	32 to 212
	2	0 to 200	32 to 392
	4	0 to 400	32 to 752

※Set temperature within input range each sensor.

#### 4 Temperature unit indicator

Indicates temperature unit(°C, °F) of set temperature(SV) and present value(PV).

#### 5 Temperature range indicator

Indicates temperature range of set temperature(SV)

#### 6 Control output indicator lamp

Light when control output (Relay Output/SSR Voltage Output)

#### 7 Control mode selector switch.

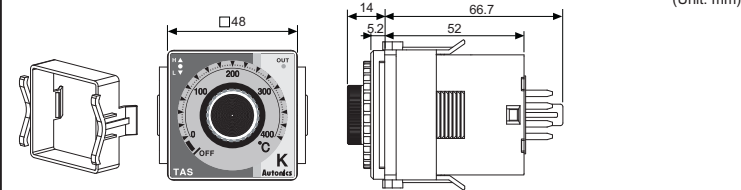
Select PID control or ON/OFF control using switch.

#### 8 Terminal

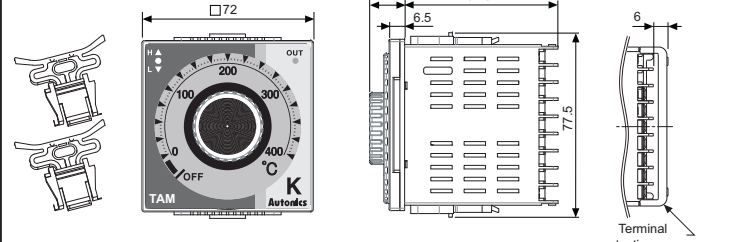
Terminals for external connections. For detail, refer to '■ Connections'.

#### Dimensions

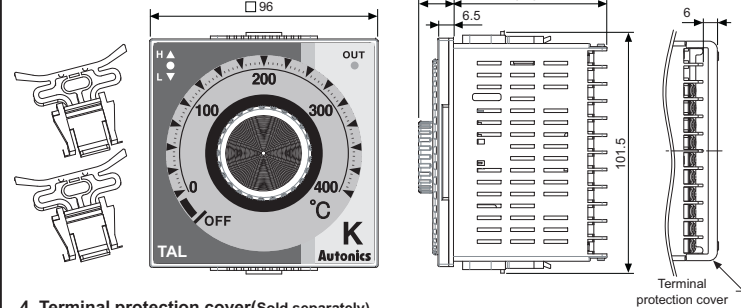
##### 1. TAS Series



##### 2. TAM Series



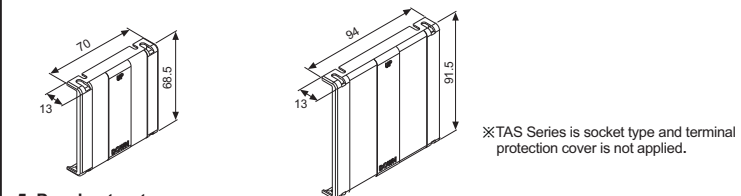
##### 3. TAL Series



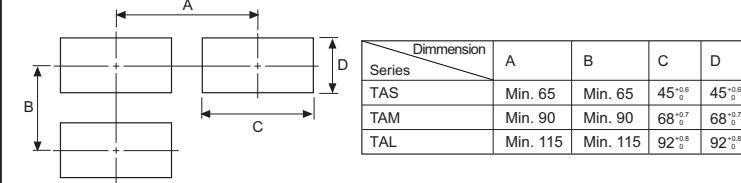
##### 4. Terminal protection cover(Sold separately)

● RMA-COVER(72 X 72mm)

● RLA-COVER(96 X 96mm)



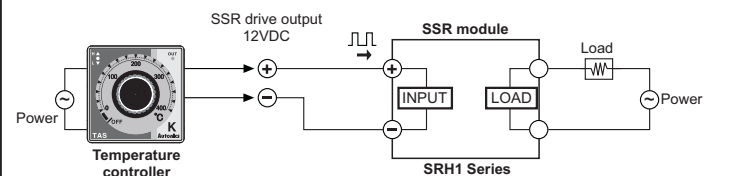
##### 5. Panel cut-out



※TAS Series is socket type and terminal protection cover is not applied.

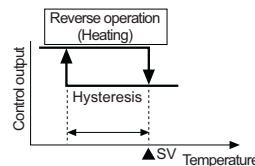
#### Functions

##### 1. SSR drive output



##### 2. ON/OFF control

ON/OFF control function is for controlling temperature by comparing present temperature(PV) to set temperature(SV). ON/OFF control is fixed on reverse operation(Heating). Output turns on to supply power to heater when present temperature(PV) falls lower than set temperature(SV) and the output turns off to turn off heater when present temperature(PV) is higher than set temperature(SV).  
※Hysteresis is fixed at 2°C during ON/OFF control.



##### 3. PID Control

PID constants are suggested and implemented based on self tuning from supply power until reaching set temperature(SV), then self tuning is over after reaching set temperature(SV). When power supply, in case that set temperature(SV) dial points at OFF or self tuning can not be started because present temperature(PV) is higher than set temperature(SV) or hunting occurs during self tuning, output control is switched to proportion band(P) because that is considered to error. At that time, proportion band is fixed at 10°C.  
※Control cycle of PID control and proportion control is 20 sec. in relay output model and 2 sec. in SSR Voltage Output.

##### 4. STOP

Control output could stop without power off by setting the front setting volume to below min. setting range. If control output stops by STOP function, Green lamp in deviation indicator(●) will flash every 1 sec.

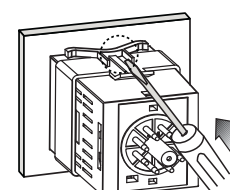
##### 5. Error

Error mark will flash(every 1 sec.) in PV indicator when error is occurred during the control operation. It will operate normally, if input sensor is connected or temperature is returned to normal range.

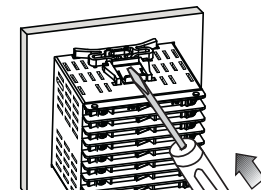
No	Display	Description
1	▲ + ● + ▼ Lamp flash	If input sensor is broken or sensor is not connected.
2	▲ Lamp flashes	If measured sensor input is higher than temperature range.
3	▼ Lamp flashes	If measured sensor input is lower than temperature range.

#### Installation

##### 1. TAS Series



##### 2. TAM, TAL Series



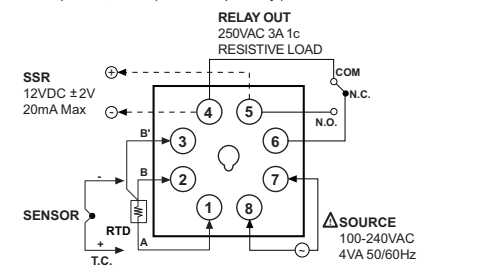
※Mount the product on the panel and securely push the bracket in using a tool, as shown in the diagram.

#### Connections

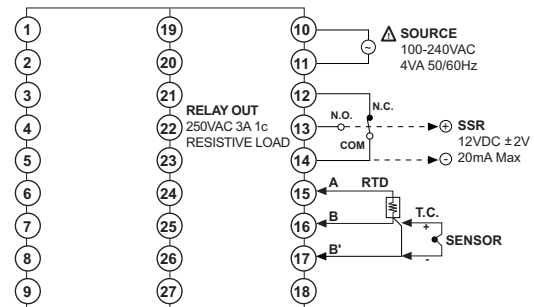
※RTD(Platinum resistance thermometer): DPt100Ω (3-wire)

※T.C.(Thermocouple): K(CA), J(IC)

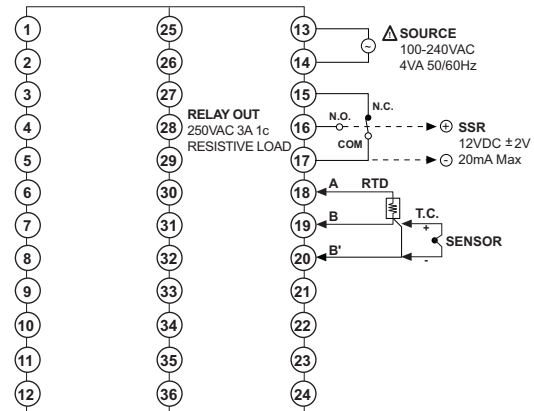
##### 1. TAS Series (※Socket(PG-08, PS-08) is sold separately.)



##### 2. TAM Series



##### 3. TAL Series



#### Caution for using

- Please use separated line from high voltage line or power line in order to avoid inductive noise.
- Install power switch or circuit-breaker in order to on/off the power.
- The switch or circuit-breaker should be installed nearby users for safety.
- Do not use this product as Volt-meter or Ampere-meter, this is a temperature controller.
- In case of using RTD sensor, 3-wire type must be used. If you need to extend the line, 3 wires must be used with the same thickness as the line. It might cause the deviation of temperature if the resistance of line is different.
- In case of making power line and input signal line closely, line filter for noise protection should be installed at power line and input signal line should be shielded.
- Keep away from the high frequency instruments. (High frequency welding machine & sewing machine, large capacity SCR controller)
- Installation environment
  - ①It shall be used indoor.
  - ②Altitude Max. 2,000m
  - ③Pollution Degree 2

※It may cause malfunction if above instructions are not followed.

#### Major products

- Proximity sensors
- Area sensors
- Door/Door side sensors
- Counters
- Rotary encoders
- Power controllers
- Panel meters
- Temperature controllers
- Temperature/Humidity transducers
- Stepping motors/drivers/motion controllers
- Laser marking system(CO<sub>2</sub>, Nd:YAG)
- Laser welding/soldering system
- Photoelectric sensors
- Fiber optic sensors
- Pressure sensors
- Timers
- Display units
- Sensor controllers
- Graphic/Logic panels
- Tachometer/Pulse(Rate) meters

#### Autonics Corporation

http://www.autonics.com

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