GENERAL APPLICATION PHOTOELECTRIC SENSORS



Miniature, High Performance DIN Rail Mountable



World-Class Versatility Miniature High Performance Sensor



The **SMARTEYE® MARK III** is the "first" high performance photoelectric sensor in a miniature size that you can use anywhere...for any task...including your toughest industrial sensing applications. The **SMARTEYE MARK III** is loaded with features and benefits, never before offered in a miniature sensor, including extremely high gain and high speed of response (50 microseconds). High gain enables the sensor to resolve the most difficult low contrast sensing tasks. High speed response provides resolution of the exact position of objects traveling at high speeds.

You can easily optimize the **SMARTEYE MARK III** to conform to your particular sensing task because of its unique modular construction.

QUICK-CHANGE OPTICAL BLOCK LENSES

You can choose from a wide variety of blocks to operate in the proximity, convergent, retroreflective, or fiberoptic sensing mode. A newly designed sensing model F5 fiberoptic block enhances performance when using plastic fiberoptic light guides. These inexpensive, interchangeable optical blocks reduce the inventory burden of replacement parts and eliminate the need for discarding a complete sensor in the event of damage to the optical block.





LED LIGHT SOURCES

When color perception is a requirement to perform your sensing task, you can select the correct LED light source from one of our available colors...Infrared, Red, Blue, or White. For example, select the invisible IR light source for long-range sensing or hostile environments. Select the RED light source for use with plastic fibers. Select the BLUE light source for use in the retroreflective mode to detect translucent or transparent plastic or glass objects. Select the WHITE light source for detecting registration marks or for providing color perception advantages.

Always remember that selecting the proper color of LED Light Source is important in even the simplest object sensing tasks...particularly in the proximity mode.

10-LED CONTRAST INDICATOR™

The Contrast Indicator provides "at-a-glance" analysis of the sensor's response to light state vs. dark sensing conditions. This device is not only useful in static conditions for alignment purposes, but is also functional during dynamic conditions when input events are ongoing.

N

EDR[®] Enhanced Dynamic Range

(Patent No. 5,621,205)

OFFSET/EDR® ADJUSTMENT (Patent No. 5,621,205)

With the Offset/EDR[®] adjustment feature, the **SMARTEYE MARK III** sensor can resolve very low contrast sensing tasks over a wider range of light intensities, including proper operation at high light levels. In addition, EDR improves background suppression.

Please note that as the OFFSET/ EDR® adjustment is rotated in the counterclockwise direction, the green EDR indicator LED will begin to turn on and glow dimly. As the counter clockwise rotation proceeds, the intensity of the EDR® indicator will continue to increase. This indicator provides the installer an idea of just where in the overall dynamic operating range of the sensor the OFFSET/EDR® adjustment has been set. For example, if after adjustment to obtain maximum contrast deviation the OFFSET/ EDR® is "off," the sensor is operating under very low received light conditions. If the EDR® indicator is fully lit, the sensor is operating under very high received light conditions. The concept of how to interpret the green EDR® indicator is simple - after adjustment this indicator should not be fully lit or completely off. Anywhere in between indicates that the sensor is operating within its dynamic operating range.

EDR Indicator Status	Sensing Condition	Performance Enhancement				
OFF	Operating near maximum sensing range	 A. Move closer to target (proximity mode) B. Use larger diameter fiber optic light guides C. Use accessory lens D. Decrease sensing range 				
FULLY LIT	Operating near saturation	 A. Move away from target (proximity mode) B. Increase sensing range (Beam Break mode) C. Downsize diameter of fiber optic 				

The suggested performance enhancements as listed above will ensure that contrast deviation response has been maximized.







Light Source Guidelines

A. Best choice in most opaque object sensing tasks

B. Provides longest possible sensing range in either

Beam Make or Beam Break sensing modes

INVISIBLE INFRARED LIGHT SOURCE (880 nm)

3

C. Best choice in hostile environments; useful in penetrating lens contamination

- D. Preferred for use with small glass fiberoptic light guides Note: Do not use IR light with plastic fiberoptic light guides
- E. Preferred when sensing dark colored objects in the proximity (Beam Make) mode, i.e., black, blue, green, etc.
- F. Useful in penetrating containers for verification of contents; also useful in detecting overlapped splices in dense materials
- G. Color perception; tends to favor blue colored objects

BLUE LIGHT SOURCE (480 nm)

- A. Useful for detecting translucent, transparent, plastic, or glass objects in the retroreflective mode when using the R4 optical block
- B. Used as blue filter for color perception advantages, i.e., resolving yellow vs. white colored objects or printed registration marks

RED LIGHT SOURCE (660 nm)

- A. Best choice for use with plastic fiberoptic light guides
- B. Useful when sensing translucent objects in proximity (Beam Make) mode
- C. Useful when sensing transparent objects in fiber optic retroreflective (Beam Break) mode
- D. Can be polarized for retroreflective (Beam Break) sensing to reduce proxing on shiny objects
- E. Opposed fiberoptic light guides can be polarized for sensing some translucent plastic containers; consult factory for details
- F. Used as red filter for color perception advantages

WHITE LIGHT SOURCE

(Broadband Color Spectrum)

- A. Best choice for detecting all printed registration marks on packaging material
- B. Recommended for detecting dark colored objects in the proximity (Beam Make) mode
- C. Best choice for sorting colored objects



800-237-0946 · ttco.com

Selection Guidelines Opaque Object Sensing



Preferred Mode: Beam Break

Fiberoptic opposed mode is best choice for detecting any opaque object.
Sensor: Model SE3I/SE3IC with F4 Optical Block (IR Light Source)
Cable: Shielded cable w/connector Model SEC-6/BSEC-6 (6 ft.) or SEC-15/BSEC-15 (15 ft.)
Fiberoptic Light Guides: Model F-A-36T (two required)
Sensing Range: Up to 16 in.
Accessories: (2) Model UAC-15 lenses, extends sensing range to over 20 ft.
Mounting bracket: Model SEB-3, FMB-1
NOTE: Select smaller fiber bundle for small part detection. (See Fiberoptic Section)

Retroreflective mode. Use with reflector to detect medium to large size opaque objects.

Sensor: Model SE3I/SE3IC with R4 Optical Block (IR Light Source)
Cable: Shielded cable w/connector Model SEC-6/BSEC-6 (6 ft) or SEC-15/BSEC-15 (15 ft.)
Reflector: Model 78P, Plastic, 4.4 in. X 1.9 in. screw mounted. (See Accessories
Section for complete listing of reflectors.)
Sensing Range: Up to 20 ft.
Accessories: Mounting bracket, Model SEB-3
NOTE: Not recommended for detecting highly reflective objects.

Alternate Mode: Beam Make (Proximity)

NOTE: Consider proximity mode when installation sensing site conditions preclude using the preferred Beam Break mode.

Fiberoptic proximity is used to detect medium to large flat sided opaque objects. Sensor: Model SE3I/SE3IC with F4 Optical Block (IR Light Source) Cable: Shielded cable w/connector Model SEC-6/BSEC-6 (6 ft.) or SEC-15/BSEC-15 (15 ft.) Fiberoptic Light Guides: Model BF-A-36T Sensing Range: Up to 6 in. Accessories: Model UAC-15 lens. Use to extend sensing range up to 1 ft. Mounting bracket: Model SEB-3, FMB-1 NOTE: Select smaller fiber bundle for small part detection. (See Fiberoptic Section)

Option 2

Option 1



Convergent/proximity mode is useful to detect opaque objects when there is little (if any) gap between objects.

Sensor: Model SE3I/SE3IC with V6 Optical Block (IR Light Source) Cable: Shielded cable w/connector Model SEC-6/BSEC-6 (6 ft.) or SEC-15/BSEC-15 (15 ft.) Sensing Range: From 1.5 to 8 in. Accessories: Mounting bracket, Model SEB-3





Proximity (divergent beam) mode sensing is useful in detecting some large size opaque objects from longer range. Generally speaking, there must be substantial gaps between objects for this mode to be effective. Sensor: Model SE3I/SE3IC with O5 Optical Block (IR Light Source) Cable: Shielded cable w/connector Model SEC-6/BSEC-6 (6 ft.) or SEC-15/BSEC-15 (15 ft.) Sensing Range: From 1 to 5 ft.

Accessories: Mounting bracket, Model SEB-3

Selection Guidelines Translucent/Transparent Object Sensing

Preferred Mode: Retroreflective Beam Break





Fiberoptic retroreflective is the best choice for detecting empty transparent or

translucent objects. The SMARTEYE® MARK III featuring a unique Blue LED Light Source is recommended for detecting transparent or translucent plastic or glass objects. A Red Light Source is recommended when detecting translucent (non-transparent) objects only. Sensor: Model SE3B/SE3BC with F4 Block (Blue Light Source) or Model SE3R/SE3RC with F4 Block (Red Light Source)

Cable: Shielded cable w/connector Model SEC-6/BSEC-6 (6ft.) or SEC-15/BSEC-15 (15ft.)

Fiberoptic Light Guides: Model BF-A-36T

Reflector: Model 78P, plastic 4.4 in. X 1.9 in, screw mounted Sensing Range: Up to 1 ft.

Accessories: Model UAC-15 lens. Use to extend sensing range from 1 ft. maximum without lens to over 3 ft. with lens. Mounting bracket, Model SEB-3, FMB-1

Retroreflective (R4 optical block) is a good choice for detecting medium to large size empty transparent or translucent objects. The SMARTEYE® MARK III featuring a unique Blue LED Light Source is recommended for detecting transparent or translucent plastic or glass objects. A Red Light Source is recommended when detecting translucent (non-transparent) objects only.

Sensor: Model SE3B/SE3BC with R4 Block (Blue Light Source) or Model SE3R/SE3RC with R4 Block (Red Light Source) Cable: Shielded cable w/connector Model SEC-6/BSEC-6 (6ft.) or SEC-15/BSEC-15 (15ft)

Reflector: Model 78P, plastic 4.4 in. X 1.9 in., screw mounted. Sensing Range: Up to 5 ft. Accessories: Mounting bracket, Model SEB-3

Alternate Mode: Beam Make (Proximity)

Option 1



Option 2



Option 3



NOTE: Consider proximity mode when translucent/transparent objects filled with clear liquid or when site conditions preclude using the preferred retroreflective Beam Break mode. Fiberoptic proximity mode is useful to detect transparent/translucent objects.

Sensor: Model SE3R/SE3RC with F4 Block (Red Light Source) Cable: Shielded cable w/connector Model SEC-6/BSEC-6 (6ft.) or SEC-15/BSEC-15 (15 ft.) Fiberoptic Light Guides: Model BF-A-36T Sensing Range: Up to 4 in. Accessories: Model UAC-15 lens. Use to extend sensing range up to 1 ft. Mounting bracket, Model SEB-3, FMB-1 NOTE: Select smaller fiber bundle for small part detection. (See Fiberoptic Section)

Convergent/proximity mode is useful to detect most transparent/translucent objects when there is little (if any) gap between objects.

Sensor: Model SE3R/SE3RC with V6 Block (Red Light Source) Cable: Shielded cable w/connector Model SEC-6/BSEC-6 (6ft.) or SEC-15/BSEC-15 (15 ft.) Sensing Range: From 1 to 4 in Accessories: Mounting bracket, Model SEB-3

Proximity (divergent beam) mode sensing is useful in detecting some large size translucent/transparent objects from longer range. Generally speaking, there must be substantial gaps between objects for this mode to be effective. Sensor: Model SE3R/SE3RC with O5 Block (Red Light Source) Cable: Shielded cable w/connector Model SEC-6/BSEC-6 (6ft.) or SEC-15/BSEC-15 (15 ft.) Sensing Range: From 1 to 4 ft. Accessories: Mounting bracket, Model SEB-3



Optical Block Selection

Interchangeable optical blocks provide for universal application of the SMARTEYE® MARK III to any sensing applications from large object sensing to finite sensing of small parts, registration mark detection and product inspection tasks.



Type O4

Proximity



Type O5 Proximity Narrow beam optics use-Wide beam optics useful for short-range ful in long-range sensing of medium to large size sensing of transparent, objects. translucent, or irregular shaped shiny objects.



Retroreflective Very narrow beam optics designed to sense reflectors or reflective materials at long range. Designed for Beam Break sensing



Type R5 Polarized Anti-Glare Retroreflective Polarized to reduce response to "hot spot" glare from shiny surface of detected object. Use with red or blue light source.



Type V4, V4A Convergent 1" "V" Axis

Narrow beam optics that focus at a sensing range of 1". Useful for sensing small parts. Also useful for proximity sensing (range of 1' to 5") to minimize response to reflected light from background objects.



Type V6 Convergent 1.5" "V" Axis

Narrow beam optics that focus at a sensing range of 1.5". Useful for sensing small parts. Also useful for proximity sensing (range of 1.5" to 8") to minimize response to reflected light from background objects.



Type V8 Convergent .5" "V" Axis

Narrow beam optics that focus at a sensing range of .5" Useful for sensing small parts or registration color marks. Also useful for proximity sensing (range of .25" to 5") to minimize response to reflected light from background objects.



Type F4 **Glass Fiberoptics** Adapts MARK III for use with a wide variety of glass fiberoptic light guides for both the proximity and opposed sensing modes.



Type F5 **Plastic Fiberoptics** Adapts MARK III for use with a wide variety of plastic fiberoptic light guides for both the proximity and opposed sensing modes.

Sensing Range Guidelines

Convergent / Proximity / Retroreflective				Glass Fiber Optics				Plastic Fiber Optics				
OPTICAL BLOCKS	IR	RED	BLUE	WHITE	OPTICAL BLOCKS	IR	RED	BLUE	WHITE	OPTICAL BLOCKS	RED	WHITE
V4, V4A	1 in.	1 in.	1 in.	1 in.	Opposed Mode				Opposed Mode			
V6	1.5 in.	1.5 in.	1.5 in.	1.5 in.	F4	3 ft.	1 ft.	8 in.	5 in.	F5	9 in.	2 in.
V8	0.5 in.	0.5 in.	0.5 in.	0.5 in.	F4 w/lens	20+ ft.	20+ ft.	12 ft.	9 ft.	F5 w/lens	6 ft.	2 ft.
O4	18 in.	11 in.	4 in.	3 in.						F5 w/right angle lens	3 ft.	1 ft.
O5	4 ft.	3 ft.	1.5 ft.	12 in.	Proximity Mode				Proximity Mode			
R4	20+ ft.	18+ ft.	6 ft.	5 ft.	F4	7 in.	5 in.	1 in.	1 in.	F5	7 in.	5 in.
R5	N/A	7 ft.	4 ft.	3 ft.	F4 w/lens	1 ft.	1 ft.	N/A	6 in.	F5 w/lens	1 ft.	1 ft.
NOTE: Proximity test utilized a 90% reflective white target. Retroreflective tests utilized a 3 ⁻ diam. round reflector, Model AR-3				NOTE: Range tests utilized a .125 ⁻ diam. fiber bundle			NOTE: Range tests utilized a .040 ⁻ diam. fiber					

How to Specify

- 1. Select Sensor Model based on light source required SE3I = Infrared
 - SE3R = Red
 - SE3B = Blue
 - SE3WL = White
- 2. Select Optical Block based on mode of operation

NOTE: DRB-1 Bracket included

Accessories

Micro Cable Selection Guide, 4-wire, M12



SEC-6 6' (1.8 m) cable with connector SEC-15

Yellow Shielded Cable Assemblies

15' (4.6 m) cable with connector SEC-25 25' (7.62 m) cable with connector

RSEC-6 6' (1.8 m) cable / right angle conn. RSEC-15

15' (4.6 m) cable / right angle conn. RSEC-25 25' (7.62 m) cable / right angle conn.

Black Shielded Cable Assemblies (Lightweight)

BSEC-6 6' (1.8 m) cable with connector BSEC-15 15' (4.6 m) cable with connector BSEC-25 25' (7.62 m) cable with connector BRSEC-6 6' (1.8 m) cable / right angle conn. BRSEC-15 15' (4.6 m) cable / right angle conn. BRSEC-25

25' (7.62 m) cable / right angle conn. **BX-10**

10' (3.1 m) Extension cable BX-25 25' (7.62 m) Extension cable



Grey Unshielded Cable Assemblies GSEC-2MU 6.5' (2.0 m) Low-cost GSEC-5MU 16.4' (5.0 m) Low-cost



Example: SE3RF4

Red

Fiberoptic

SMARTEYE®

SEB-3 Stainless "L" Bracket



TA-18 18mm Adapter



DRB-1 Bracket



MR-18 18mm Bracket

800-237-0946 · ttco.com



FMB-1 (8.4 mm diam.) Standard Fiberoptic Mounting Bracket



FMB-2 (5.1 mm diam.) FMB-3 (3.1 mm diam.) Miniature Glass or Plastic Fiberoptic Mounting Brackets

2-32

Specifications

SUPPLY VOLTAGE

- 12 to 30 VDC
- Polarity Protected

CURRENT REQUIREMENTS

• 85 mA (exclusive of load)

OUTPUT TRANSISTORS

- (1) NPN and (1) PNP output transistor: NPN: Sink up to 150 mA
- PNP: Source up to 150 mA • Momentary short circuit protected
- Momentary short circuit protected
 Outputs protected from pulsing during power up
- Light/Dark switch determines output status: Light = Light "ON" operate Dark = Dark "ON" operate

RESPONSE TIME

- Minimum duration of input event: Light state response = 50 microseconds Dark state response = 140 microseconds
- Leading edge variation less than 20 microseconds

LIGHT IMMUNITY

 Responds to sensor's pulsed modulated light source – resulting in high immunity to most ambient light, including sunlight

HYSTERESIS

 Less than 400 millivolts for maximum sensitivity and resolution

LED LIGHT SOURCE

- Pulse modulation rate 36 KHZ.
- Choice of color: A. Infrared = 880 nm B. Red = 660 nm C. Blue = 480 nm
- D. White = Broadband Spectrum

INDICATORS

- OUTPUT INDICATOR RED LED illuminates when the output transistors are in the "ON" state as determined by the position of the Light/Dark switch
- BEAM STATUS INDICATOR RED LED illuminates when returned light level exceeds "5" on the CONTRAST INDICATOR
- EDR® INDICATOR Intensity of GREEN LED provides indication of where in the dynamic operating range the offset/EDR® adjustment has been set
- CONTRAST INDICATOR[™] Displays scaled reading of sensor's response to contrasting light levels (light vs. dark) on a 10 bar LED display





OFFSET/EDR® ADJUSTMENT*

- Sets initial level on the CONTRAST INDICATOR™ in relation to mid-scale switch point of 5 – functions as sensitivity adjustment
- Controls Enhanced Dynamic Range circuit (EDR®) which functions to avoid saturation

AMBIENT TEMPERATURE

• -40°C to +70°C (-40°F to 158°F)

RUGGED CONSTRUCTION

- Chemical resistant housing
- Rated NEMA 4X, 6P and IP67
- Epoxy encapsulated for mechanical strength.

Product subject to change without notice. Consult Factory for RoHS Compliance.

