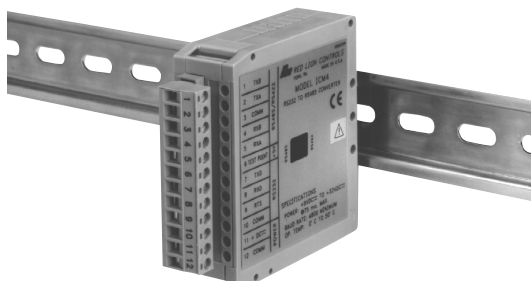


MODEL ICM4 - SERIAL CONVERTER MODULE (RS232C/RS485)



- ALLOWS COMMUNICATIONS BETWEEN RS-232 CONTROL EQUIPMENT AND PRODUCTS WITH RS485 SERIAL COMMUNICATIONS
- WIDE DC INPUT POWER RANGE (+9 to 32 VDC)
- HALF DUPLEX (RS485) AND FULL DUPLEX (RS422)
- LED INDICATION FOR RXD, TXD, and POWER
- UNIVERSAL MOUNTING FOOT FOR DIN RAIL INSTALLATION



DESCRIPTION

The ICM4 Serial Converter Module provides the capability of interfacing equipment with RS485 serial communications to equipment with RS-232 communications. Data format of the RS-232 and RS-485 equipment must be the same.

For full duplex (RS422), the DIP switch on the side of the module must be in the RS422 position. For half duplex (RS485), the DIP switch must be in the RS485 position. In half duplex mode, the RS485 driver is enabled using the leading edge of the first character transmitted (RXD input). After the last character transmits, the converter waits one character time (at 9600 baud) to disable the RS485 driver.

There are 3 LED's that can be viewed from the front of the converter module. A green power LED indicates power is on, a red RS232 TXD LED flashes when the module is transmitting, and a green RS232 RXD LED flashes when the module is receiving.

An external DC power source (+9 to 32 VDC) is required to power the ICM4. The external power source and serial communications connections are made via a 12 position removable terminal block located on the front of the module.

The unit is equipped with a universal mounting foot for attachment to standard DIN style mounting rails, including top hat profile rail according to EN 50 022 - 35x7.5 and 35x15, and G profile rail according to EN 50 035 - G32.

SAFETY SUMMARY

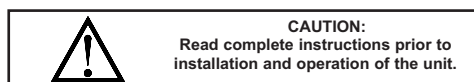
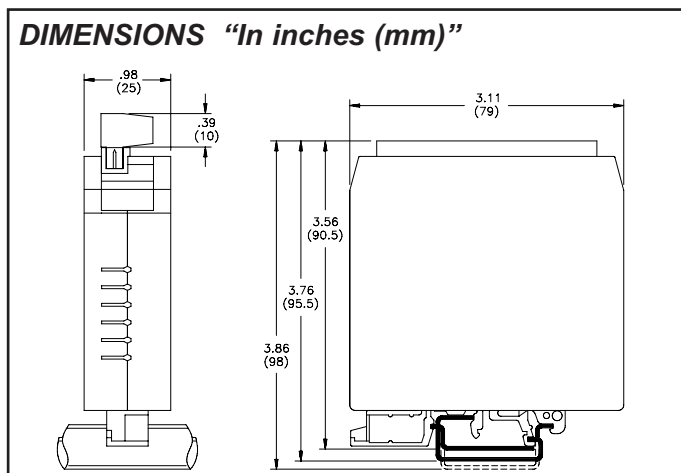
All safety related regulations, local codes and instructions that appear in the manual or on equipment must be observed to ensure personal safety and to prevent damage to either the instrument or equipment connected to it. If equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

SPECIFICATIONS

- POWER:** +9 to 32 VDC @ 75 mA maximum. Above 26 VDC, derate max. operating temperature to 40°C. Power supply must be Class 2 or SELV rated.
 - RS-232 VOLTAGES:**
 - Receive Data Pin:** ± 30 VDC max.,
 - Mark Condition:** ≤ 0.8 VDC
 - Space Condition:** ≥ 2.4 VDC
 - Transmit Data Pin:**
 - Mark Condition:** -8 VDC (typ.)
 - Space Condition:** $+8$ VDC (typ.)
 - RS485 VOLTAGES:**
 - Differential Output Voltage:** ± 5 VDC max. under no load
 - Differential Input Voltage:** ± 5 VDC max.
 - Mark Condition:** ≤ -0.2 VDC
 - Space Condition:** $\geq +0.2$ VDC
 - RS485 Drive Capability:** Up to 32 RS485 receivers connected in parallel.
 - RS485 Drive Disable Time:** 4 msec. max.
 - MAXIMUM CABLE LENGTH:**
 - RS-232:** 50 feet
 - RS485:** 4000 feet
 - BAUD RATE:** 9600 min., 19200 max.
 - ENVIRONMENTAL CONDITIONS:**
 - Operating Temperature Range:** 0 to 50°C. Derate max. operating temperature to 40°C above 26 VDC.
 - Storage Temperature:** -40 to +75°C
 - Operating and Storage Humidity:** 85% max. relative humidity (non-condensing) from 0 to 50°C
 - Altitude:** Up to 2000 meters
 - CERTIFICATIONS AND COMPLIANCES:**
 - Electromagnetic Compatibility**
 - Immunity to EN 50082-2**

Test	Standard	Level
electrostatic discharge	EN 61000-4-2	level 2; 4 Kv contact level 3; 8 Kv air
electromagnetic RF fields	EN 61000-4-3	level 3; 10 V/m 80 MHz - 1 GHz
fast transients (burst)	EN 61000-4-4	level 4; 2 Kv I/O level 3; 2 Kv power
RF conducted interference	EN 61000-4-6	level 3; 10 V/rms 150 KHz - 80 MHz
simulation of cordless telephone	ENV50204	level 3; 10 V/m 900 MHz ± 5 MHz 200 Hz, 50% duty cycle
 - Emissions to EN 50081-1**

Test	Standard	Level
RF interference	EN 55022	enclosure class B
- Refer to EMC Installation Guidelines for additional information.
- CONSTRUCTION:** Case body is green, high impact plastic. Installation Category I, Pollution Degree 2.
 - MOUNTING:** Standard DIN rail top hat (T) profile rail according to EN50022- 35 X 7.5 and 35 X 15
 - WEIGHT:** 3.2 oz. (90.7 g)

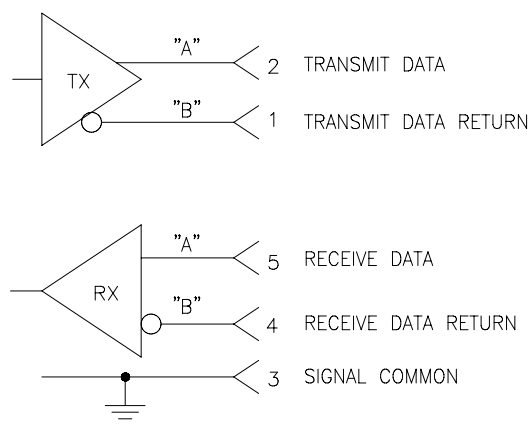


EMC INSTALLATION GUIDELINES

Although this unit is designed with a high degree of immunity to ElectroMagnetic Interference (EMI), proper installation and wiring methods must be followed to ensure compatibility in each application. The type of electrical noise, source or coupling method into the unit may be different for various installations. In extremely high EMI environments, additional measures may be needed. Cable length, routing and shield termination are very important and can mean the difference between a successful or a troublesome installation. Listed below are some EMC guidelines for successful installation in an industrial environment.

1. DC power to the unit should be relatively clean and within the specified limits. Connecting power to the unit from circuits that power inductive loads that cycle on and off, such as contactors, relays, motors, etc., should be avoided. This will reduce the chance of noise spikes entering the DC power connection and affecting the unit.
2. The shield (screen) pigtail connection should be made as short as possible. The connection point for the shield depends somewhat upon the application. Listed below are the recommended methods of connecting the shield, in order of their effectiveness.
 - a. Connect the shield only at the unit to earth ground (protective earth).
 - b. Connect the shield to earth ground at both ends of the cable, usually when the noise source frequency is above 1 MHz.
 - c. Connect the shield to common of the unit and leave the other end of the shield unconnected and insulated from earth ground.
3. Never run Signal cables in the same conduit or raceway with AC power lines, conductors feeding motors, solenoids, SCR controls, and heaters, etc. The cables should be run in metal conduit that is properly grounded. This is especially useful in applications where cable runs are long and portable two-way radios are used in close proximity or if the installation is near a commercial radio transmitter.
4. Signal cables within an enclosure should be routed as far away as possible from contactors, control relays, transformers, and other noisy components.
5. In extremely high EMI environments, the use of external EMI suppression devices, such as ferrite suppression cores, is effective. Install them on Signal cables as close to the unit as possible. Loop the cable through the core several times or use multiple cores on each cable for additional protection. Install line filters on the power input cable to the unit to suppress power line interference. Install them near the power entry point of the enclosure. The following EMI suppression devices (or equivalent) are recommended:
 Ferrite Suppression Cores for signal cables:
 Fair-Rite # 0443167251 (RLC #FCOR0000)
 TDK # ZCAT3035-1330A
 Steward #28B2029-0A0
 Line Filters for input power cables:
 Schaffner # FN610-1/07 (RLC #LFIL0000)
 Schaffner # FN670-1.8/07
 Corcom #1VR3
Note: Reference manufacturer's instructions when installing a line filter.
6. Long cable runs are more susceptible to EMI pickup than short cable runs. Therefore, keep cable runs as short as possible.

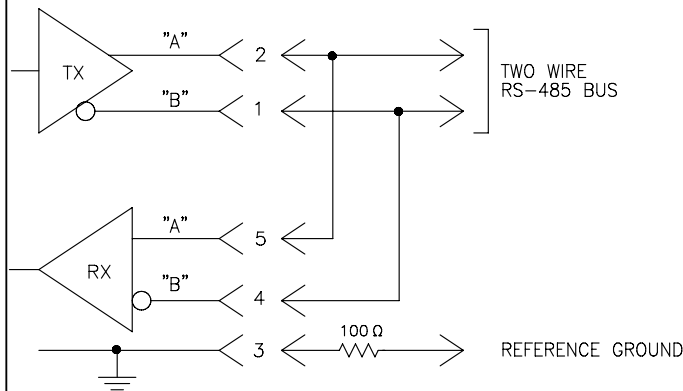
TYPICAL RS-422 CONNECTIONS



Notes:

1. Connect shield drain wire to earth ground.
2. Place DIP switch on the side of the ICM4 in the 422 position.
3. RS-422 polarity: Terminal "A" is negative with respect to Terminal "B" in the mark (logic 1) condition.

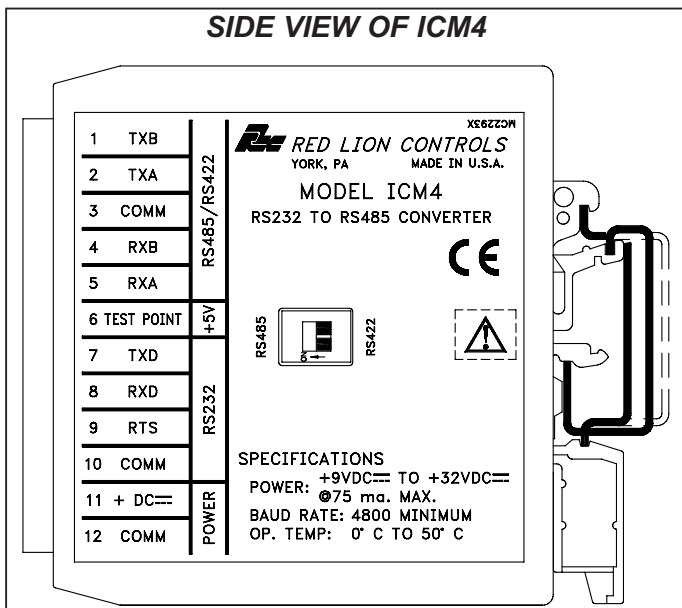
TYPICAL RS-485 CONNECTIONS



Notes:

1. Connect shield drain wire to earth ground.
2. Place DIP switch on the side of the ICM4 in the 485 position.
3. The transmit and receive data lines of the ICM4 should be wired together.

SIDE VIEW OF ICM4



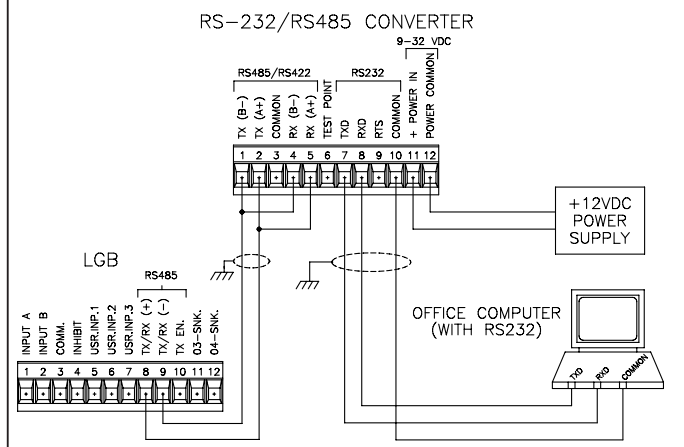
TROUBLESHOOTING

For further technical assistance, contact technical support at the appropriate company numbers listed.

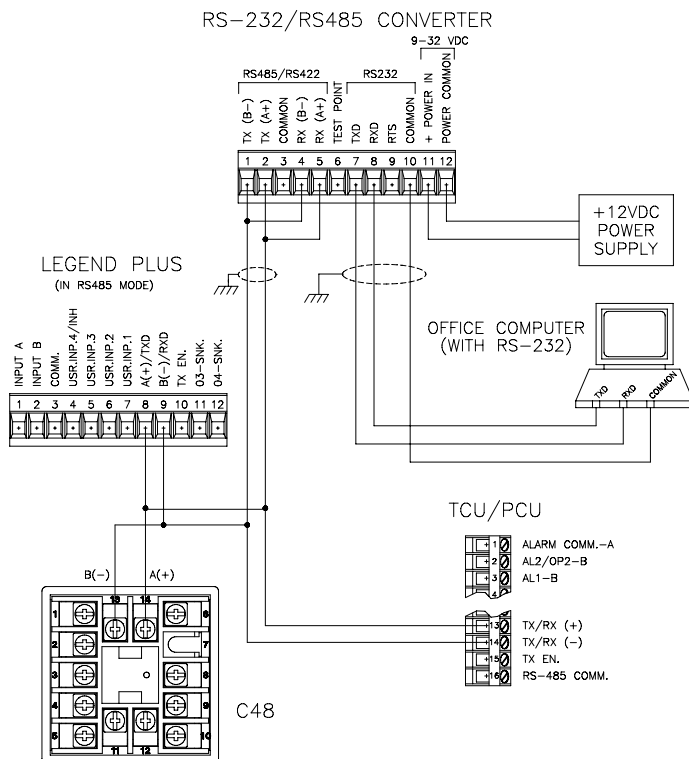
ORDERING INFORMATION

MODEL NO.	DESCRIPTION	PART NUMBER
ICM4	RS232/RS485 Converter Module	ICM40030

TYPICAL CONNECTION FOR SINGLE UNIT



TYPICAL CONNECTION FOR MULTIPLE UNITS

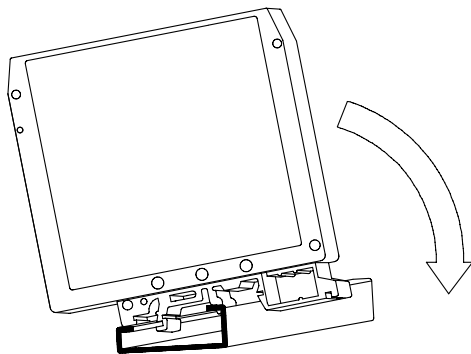


INSTALLATION

The unit is equipped with a universal mounting foot for attachment to standard DIN style mounting rails, including G profile rail according to EN50035 - G32, and top hat (T) profile rail according to EN50022 - 35 x 7.5 and 35 x 15. The unit should be installed in a location that does not exceed the maximum operating temperature and provides good air circulation. Placing the unit near devices that generate excessive heat should be avoided.

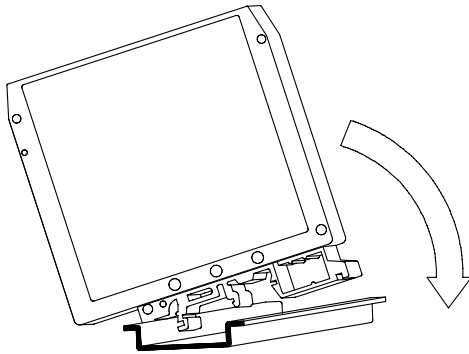
G Rail Installation

To install the ICM4 on a "G" style DIN rail, angle the module so that the upper groove of the "foot" catches under the lip of the top rail. Push the module toward the rail until it snaps into place. To remove a module from the rail, push up on the bottom of the module while pulling out away from the rail.



T Rail Installation

To install the ICM4 on a "T" style rail, angle the module so that the top groove of the "foot" is located over the lip of the top rail. Push the module toward the rail until it snaps into place. To remove a module from the rail, insert a screwdriver into the slot on the bottom of the "foot", and pry upwards on the module until it releases from the rail.



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